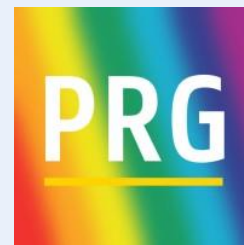


10 October
Update LEO 2024

High-Speed **E**lectric-**O**ptic Modulation with **L**ithium Niobate on a Silicon Photonics Platform

Tom Vanackere, Arno Moerman, Joris Van Kerrebrouck, Nishant Singh, Sam Lemey, Guy Torfs, and Bart Kuyken



WP1 : Analysis of LiNbO3 for PNT systems

Gyroscopes

Optical Clocks

Sampling

Telecom

Stabilization

Self-referencing

LiDAR

Radio-over-Fiber

	Silicon-on-insulator	Silicon nitride	Indium Phosphide	Expanded ISIPP200N
Refractive index	3.5	2.1	3.1	2.1-3.5
Waveguide refractive index contrast (%)	>100	>25	10	>25
Bending Radius (μm)	5-100	50-150	100	5-200
Loss (dB cm ⁻¹)	0.1-3	0.01-0.2	1.5-3	0.03-3
Nonlinear index (m ² W ⁻¹)	4.5 x 10 ⁻¹⁸	2.6 x 10 ⁻¹⁹	1.5 x 10 ⁻¹⁷	4.5 x 10 ⁻¹⁸
Two-photon absorption (cm GW ⁻¹)	0.25	Negligible	60	Negligible
Modulator Technology (maximum speed)	Free-carrier plasma dispersion (70 GHz)	With graphene (30 GHz) With PZT (40 GHz)	QCSE-EAM (55 GHz)	Free-carrier plasma dispersion (70 GHz) LN (100 GHz)
Detector	Ge (50 GHz)	N/A	110 GHz	Ge (50 GHz) InP (140 GHz)
Laser output power	N/A	N/A	>20 mW	>100 mW
Fibre-to-chip coupling loss (dB)	2	0.5	3	0.5
CMOS compatibility	Excellent	Good	N/A	Good
Optical amplification	N/A	N/A	>20 dB	>25 dB
SHG (Self referencing)	N/A	N/A	Yes	Yes

General advantages of LN modulators compared to other modulators

Fast Modulation

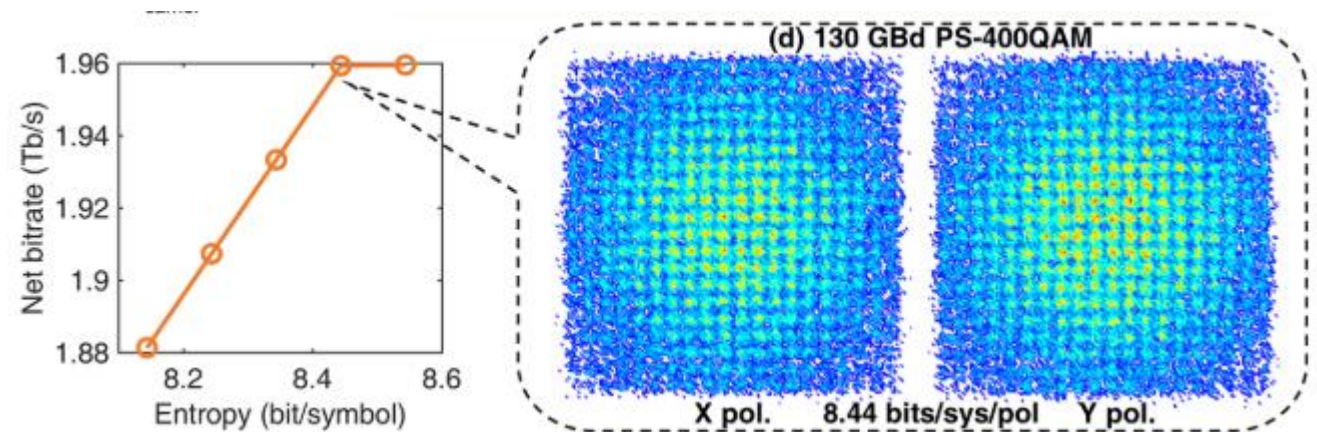
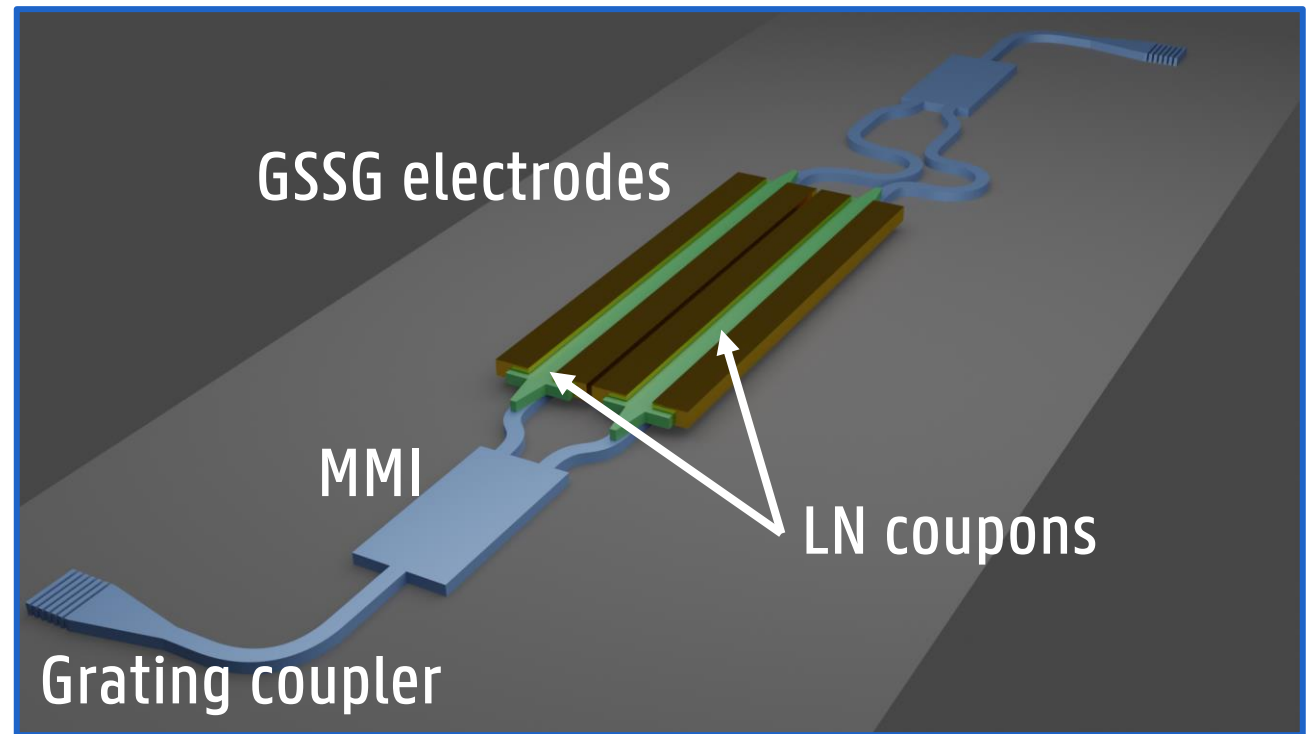
Low loss

Perfectly linear modulation

Low RF power

High optical power handling

C-band, O-band, Visible wavelengths



M. Xu et. al, *Optica* (2022): [doi.org/ 10.1364/optica.449691](https://doi.org/10.1364/optica.449691)



Communications in space with low SWAP



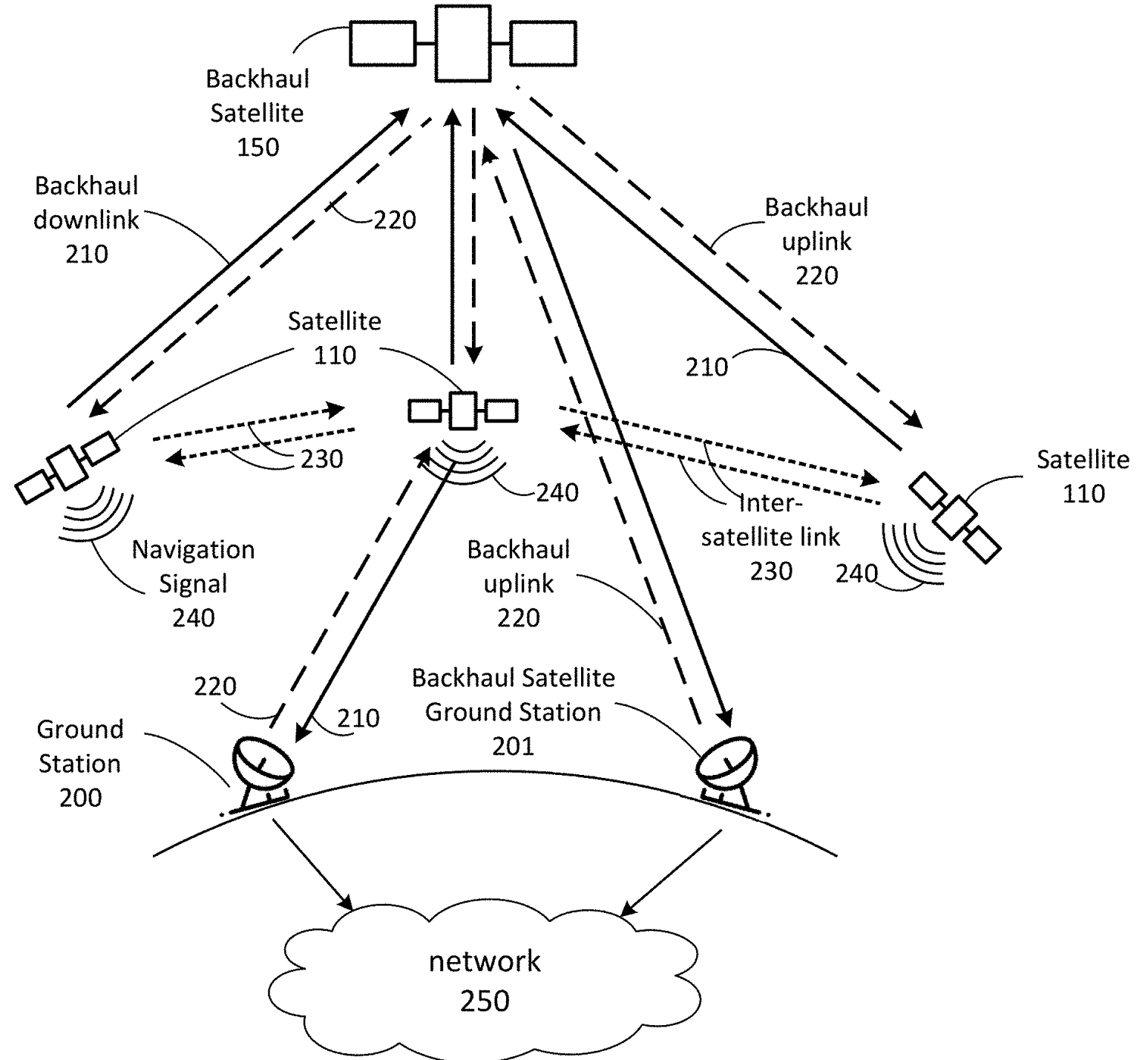
Very efficient linear modulation

Applications:

- RF-photonics
- Analog fiber links
- Radio-over-Fiber
- Photonic-assisted sampling
- LO distribution
- All types of communications

Patent for interconnected LEO and non-LEO satellites

For more accurate orbital correction data and timing correction data in navigation satellites

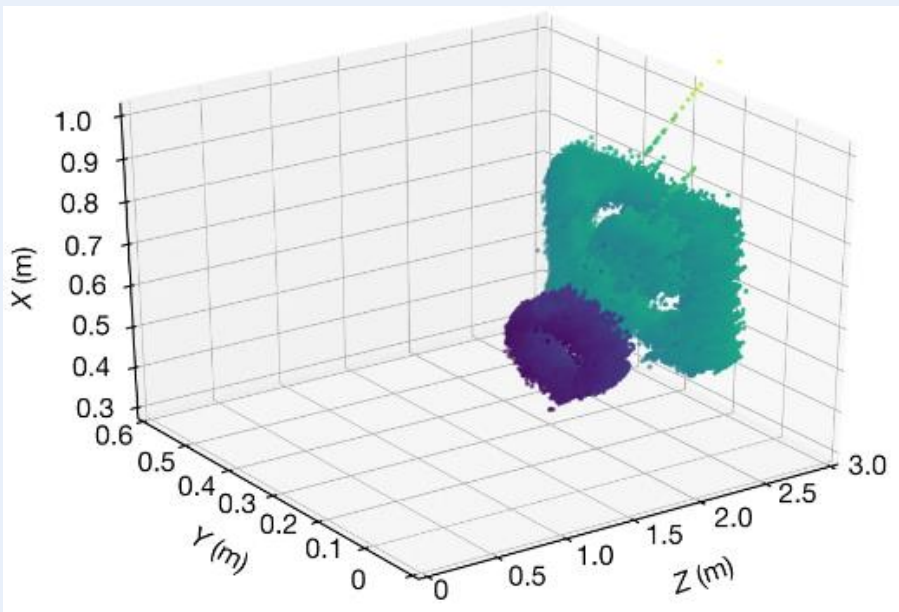
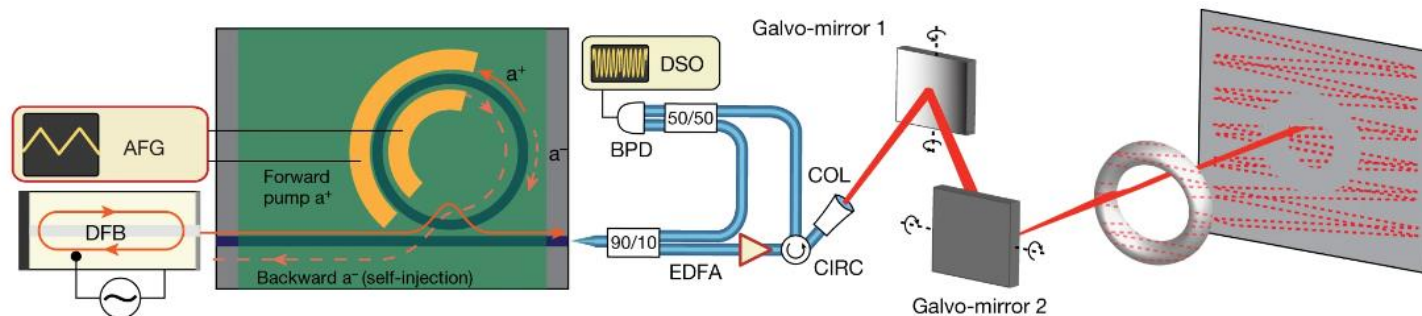


LiDAR

Perfectly linear modulation

Tunable self-injection locked laser

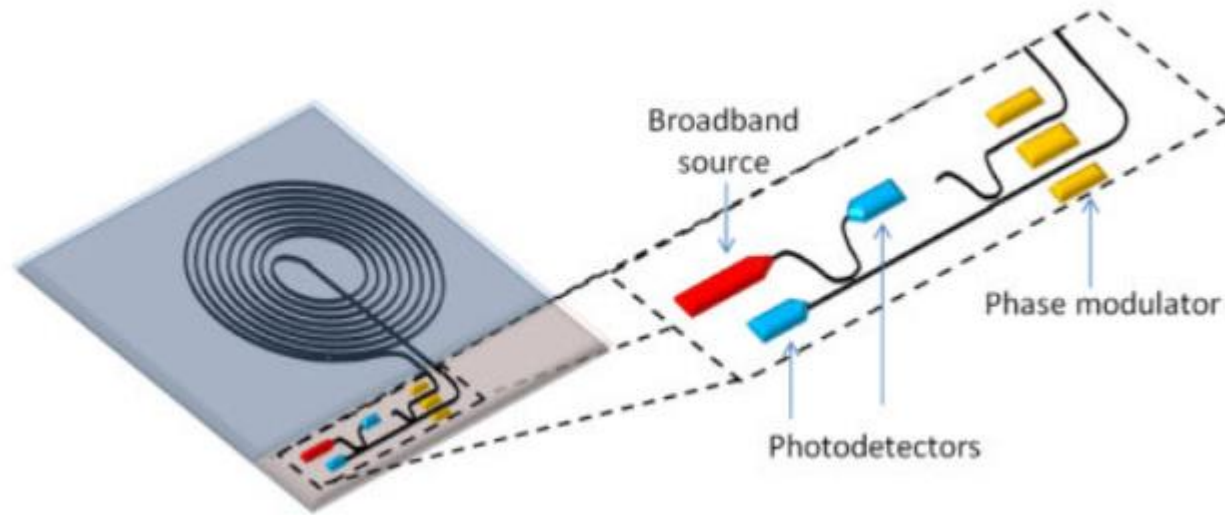
Kippenberg, *Nature* (2020): doi.org/10.1038/s41586-020-2239-3
Kippenberg, *Nature* (2023): doi.org/10.1038/s41586-023-05724-2



Integrated ring gyroscopes

Micro-optic gyroscopes

Different implementations use either phase or amplitude modulation



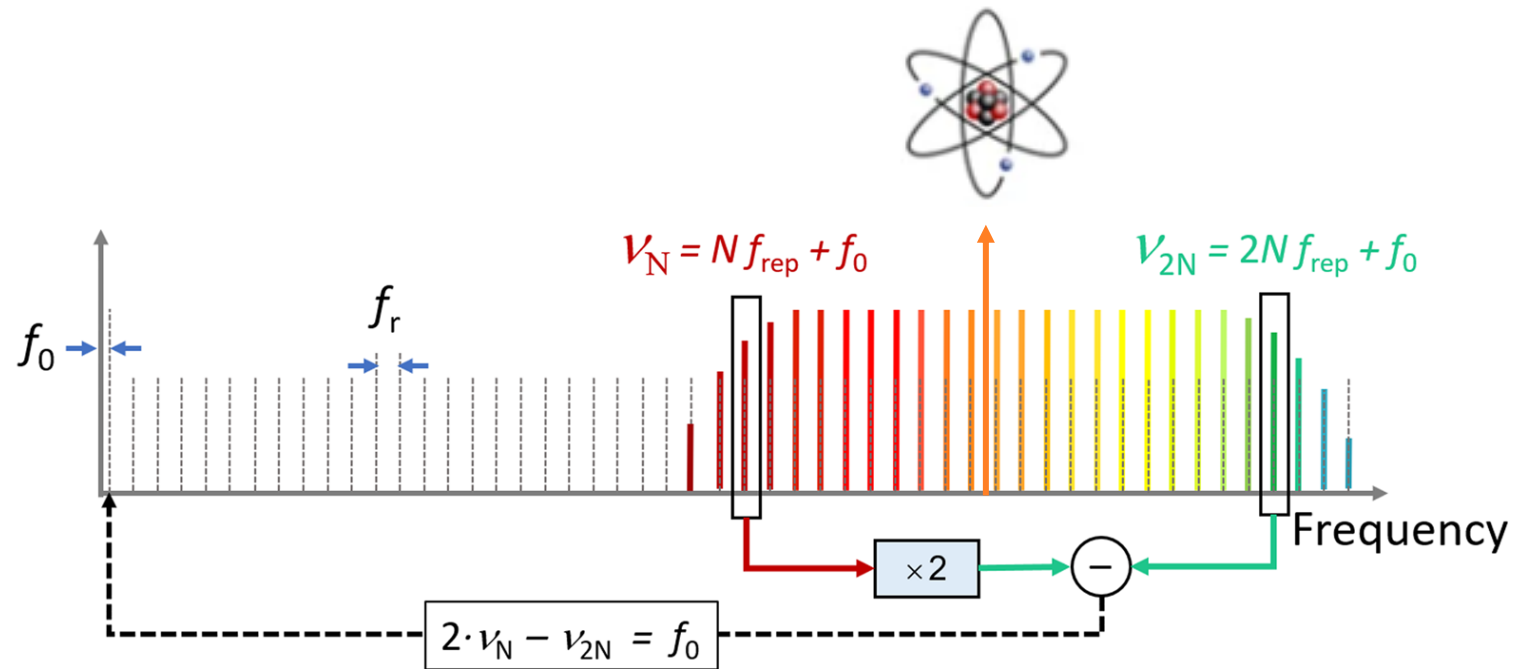
S. Srinivasan et. al, *Opt. Express* (2014): doi.org/10.1364/OE.22.024988

On-Chip Optical Clocks

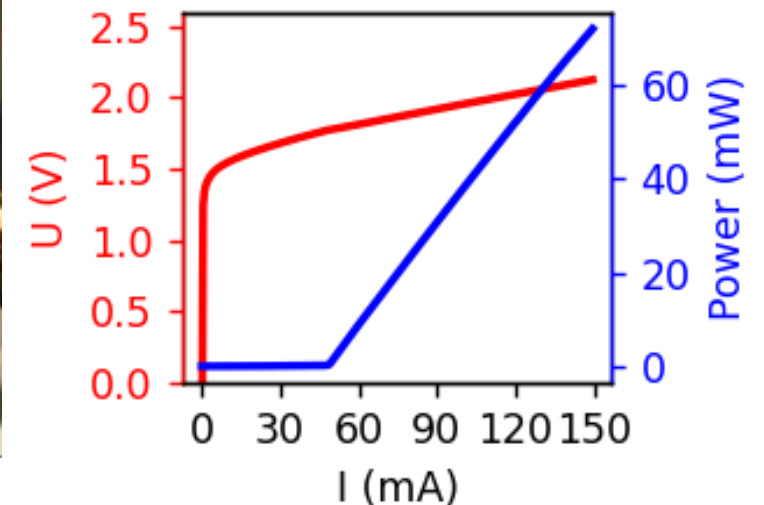
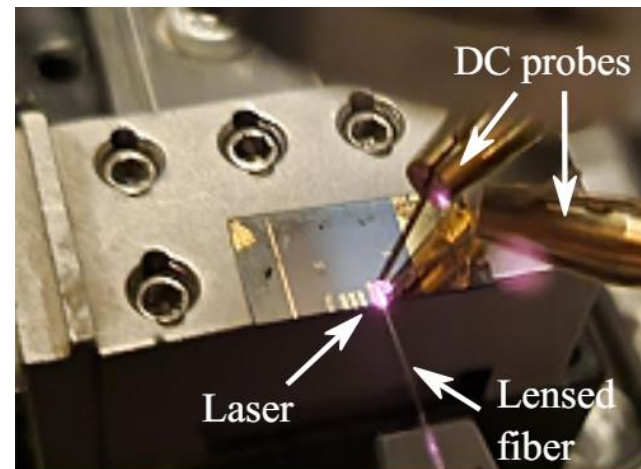
Components needed:

- Comb laser

Stable Mode-Locked Lasers on-chip



GaAs laser diodes transfer printed on silicon (800 nm / 100 mW)



On-Chip Optical Clocks

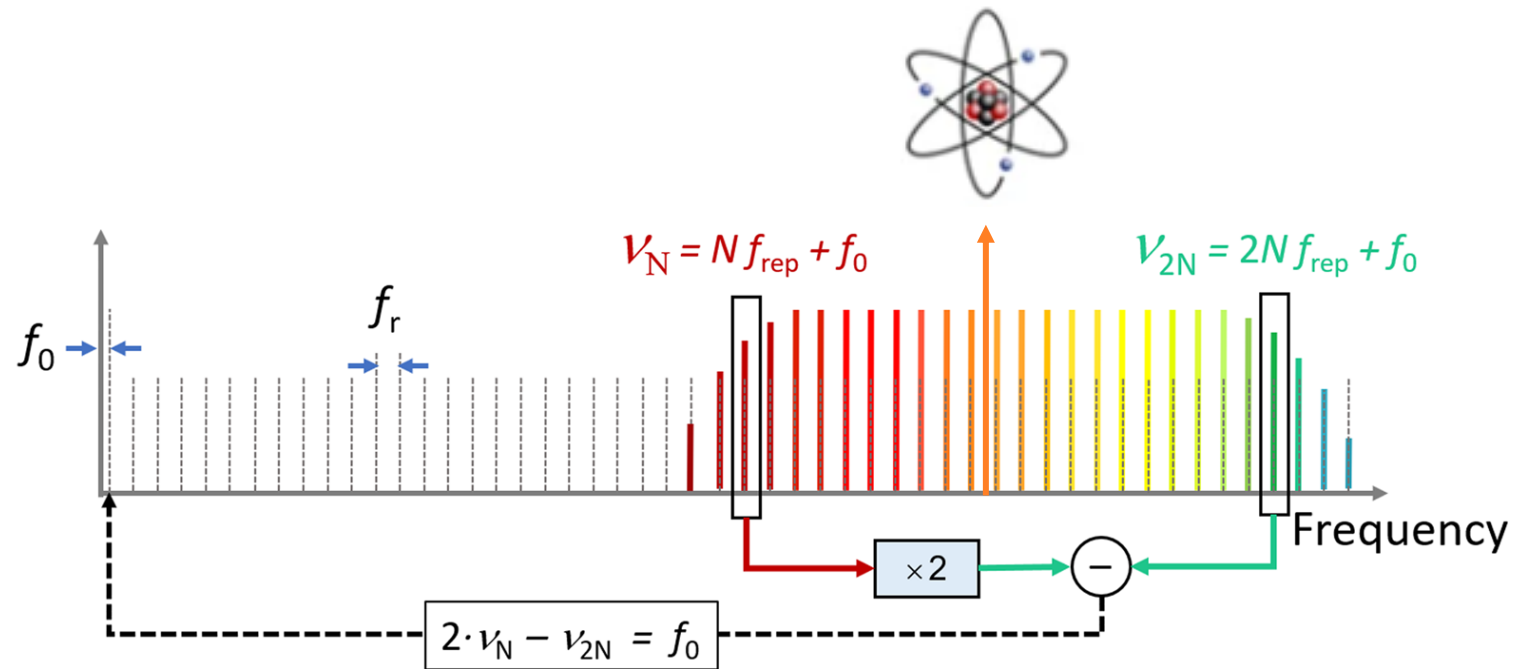
Components needed:

- Comb laser
- Frequency doubler

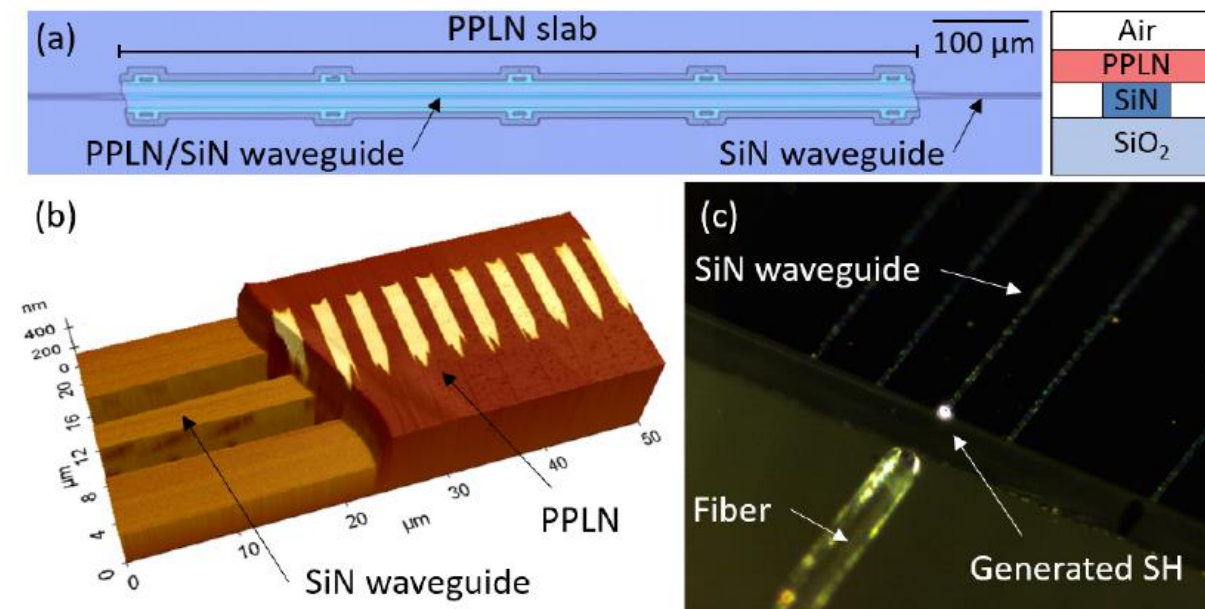
Efficient SHG

PPLN transfer printed coupons

Engineering Quasi-Phase matching



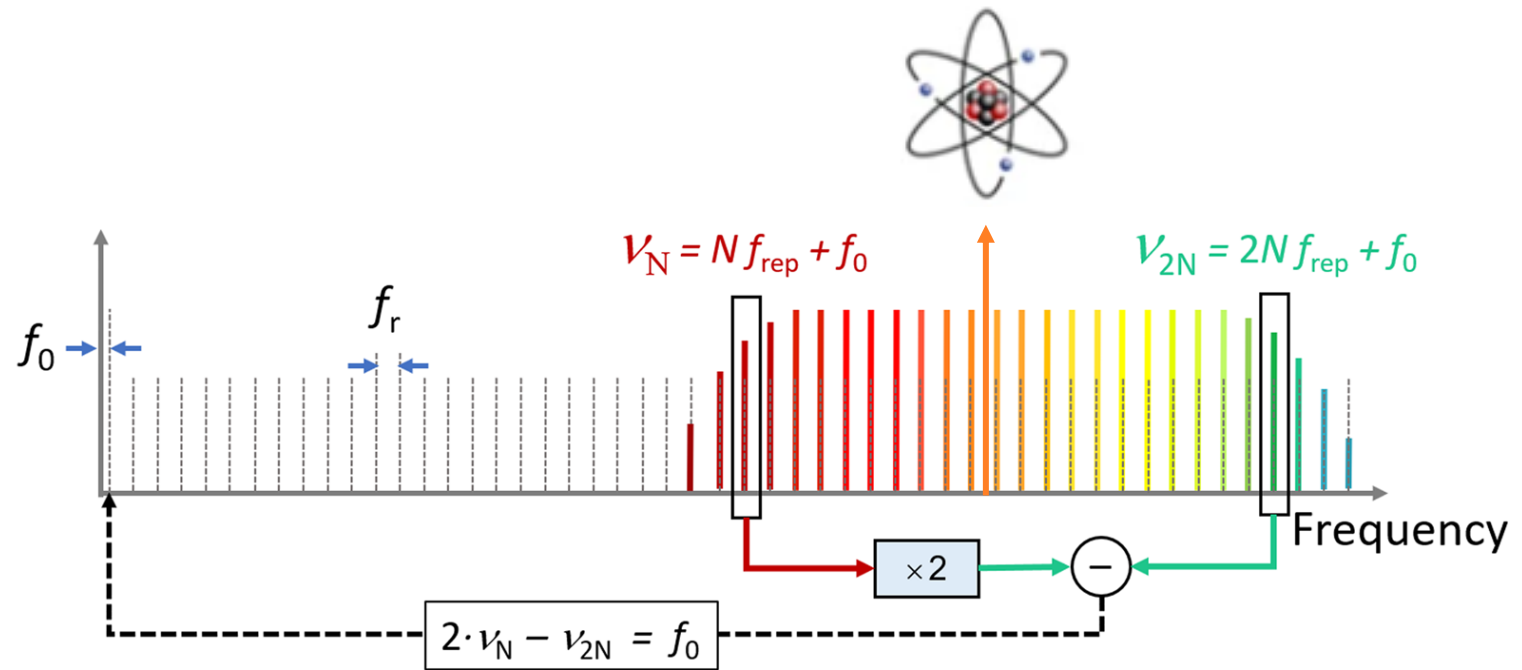
Periodically-poled lithium niobate transfer printed on silicon nitride



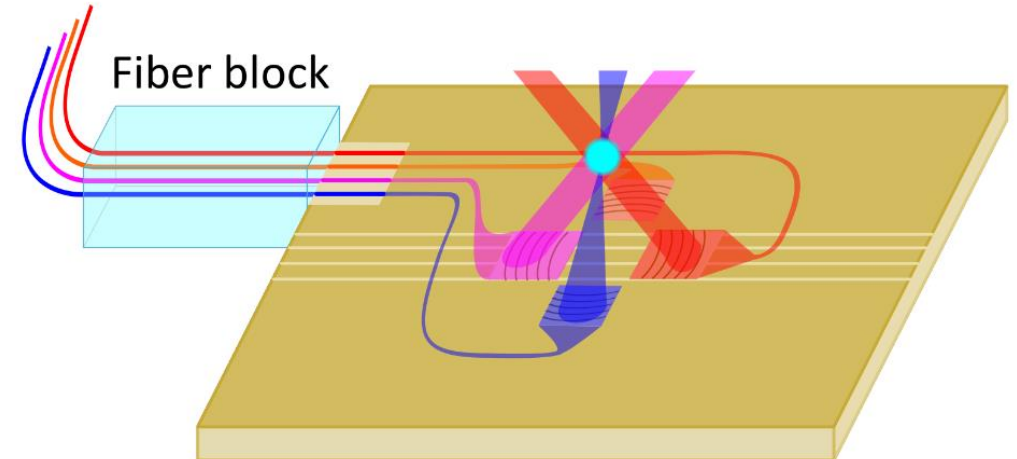
On-Chip Optical Clocks

Components needed:

- Comb laser
- Frequency doubler
- Narrow-linewidth laser locked to atomic resonance
- Atomic reference



Chiaverini, *Nature* (2020): doi.org/10.1038/s41586-020-2811-x

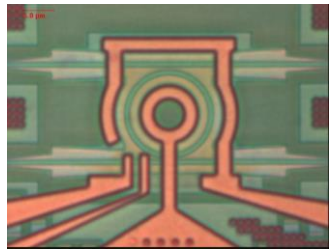


Imec Silicon Photonics Technology

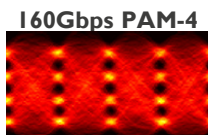
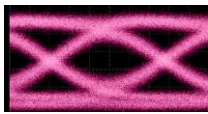
iSiPP200N

56-160Gbps

Silicon Ring Modulator

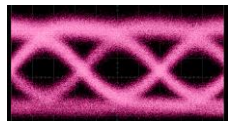
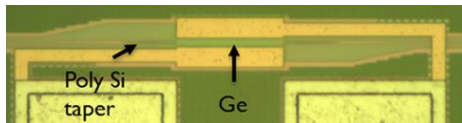


56Gbps NRZ

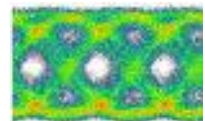


Y. Tong et al., PTL 2020

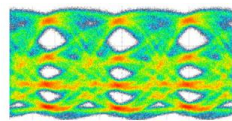
56-128Gbps GeSi Electro-Absorption Modulator



56Gbps NRZ

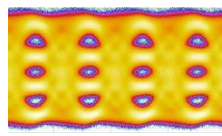


100Gb/s NRZ

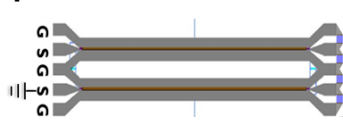


128Gb/s PAM-4

56-106Gbps Silicon Mach-Zehnder Modulator

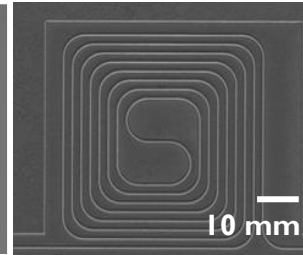
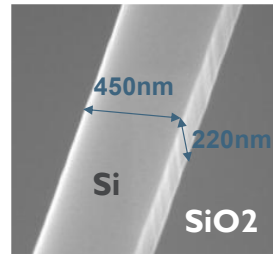


106Gbps PAM-4

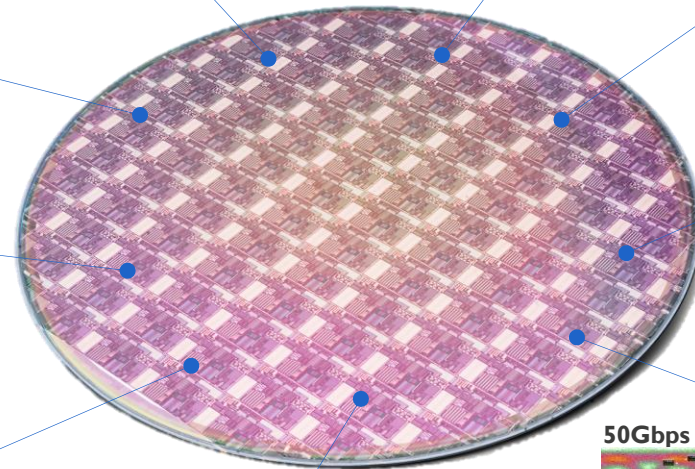
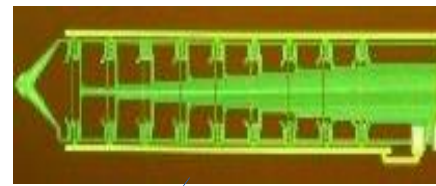


56Gbps NRZ

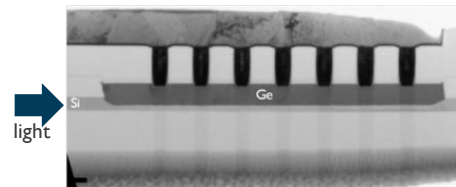
High-density Si Waveguides (0.5-2dB/cm)



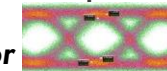
Silicon WDM filters



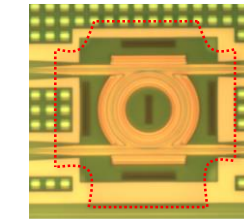
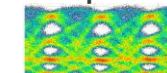
56-128Gbps Ge Photodetector



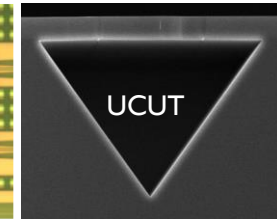
50Gbps NRZ



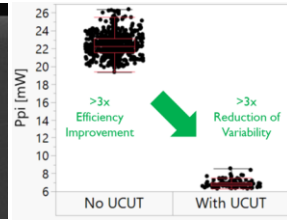
128Gbps PAM-4



Efficient Thermo-Optic Phase Tuners



Undercut

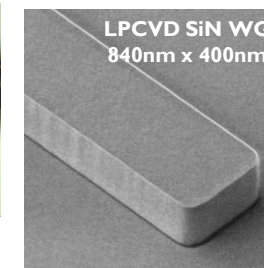


Low Thermo-Optic Power Consumption

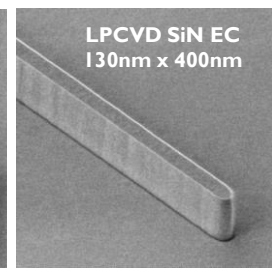
Integrated LPCVD SiN Waveguides



**SiN Edge Coupler
9um MFD (<3dB)**

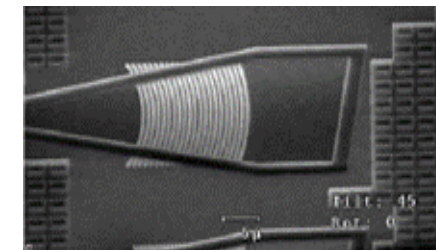


**LPCVD SiN WG
840nm x 400nm**

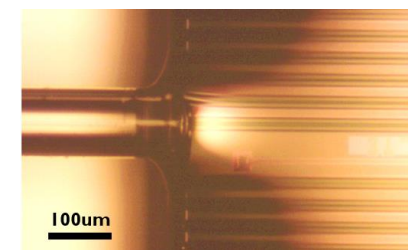


**LPCVD SiN EC
130nm x 400nm**

SMF Grating Coupler (<2dB)



**High-NA (<2dB) &
SMF Edge Couplers (<3dB)**

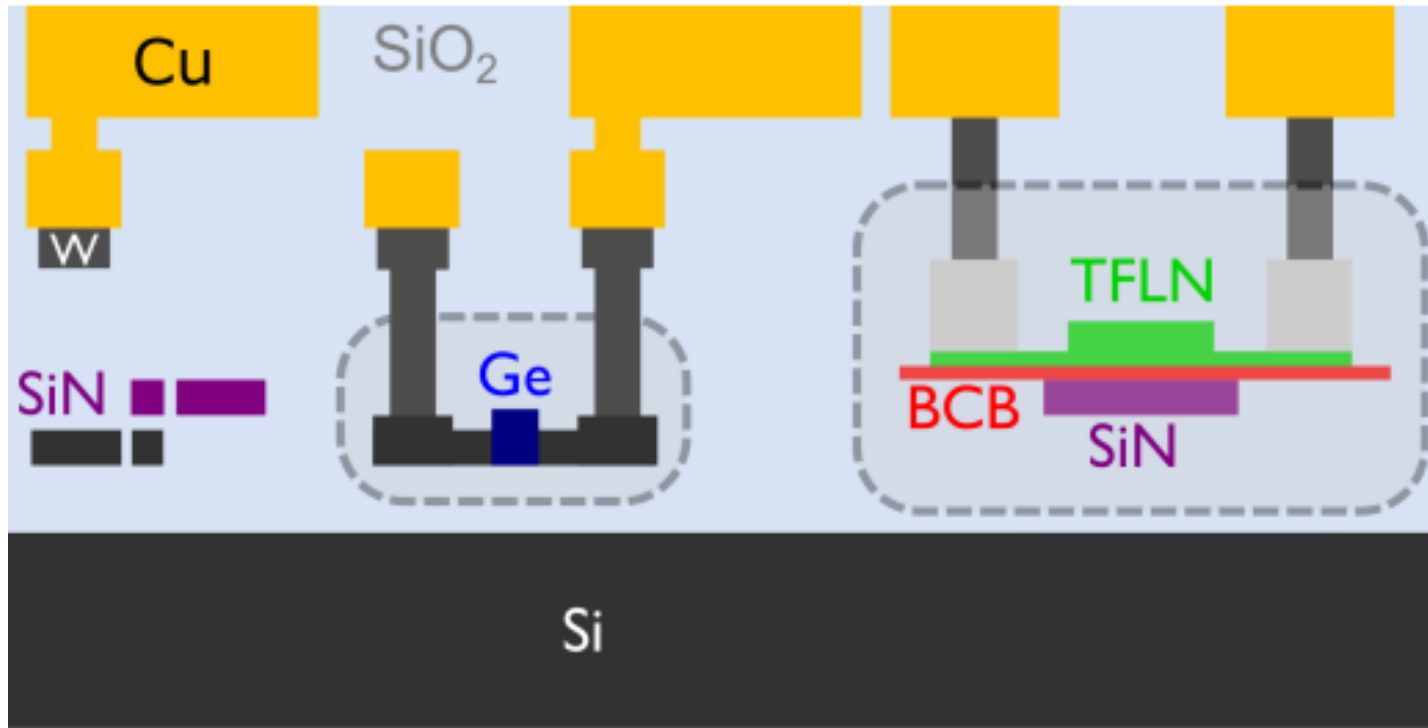


imec (and many others) now offer fairly complete silicon photonics platforms

- 56Gb/s+ (Ge)Si Modulators and Ge(Si) Photodetectors

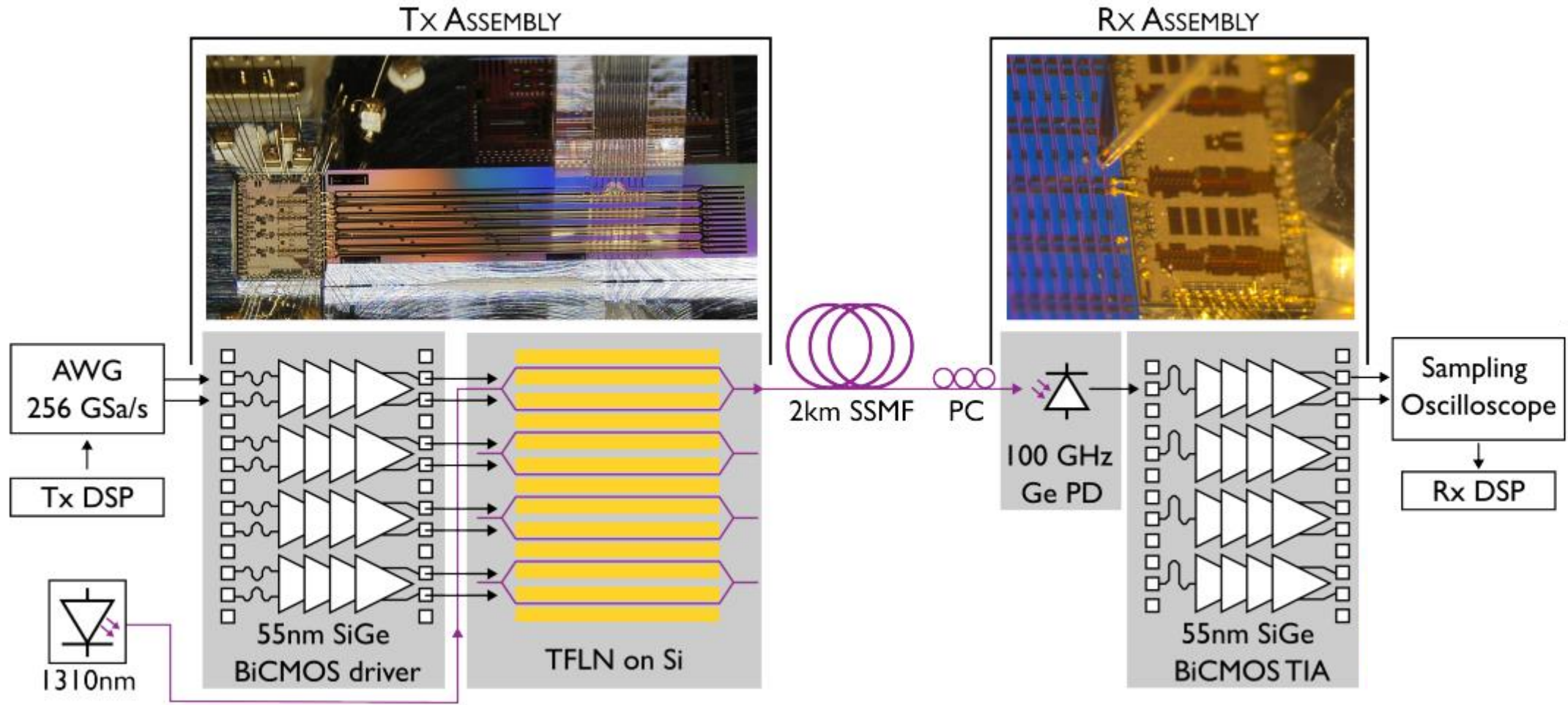
Germanium Photodetectors are part of the SiPho PDK

Potentially leading to the co-integration of LN and High speed LN modulators

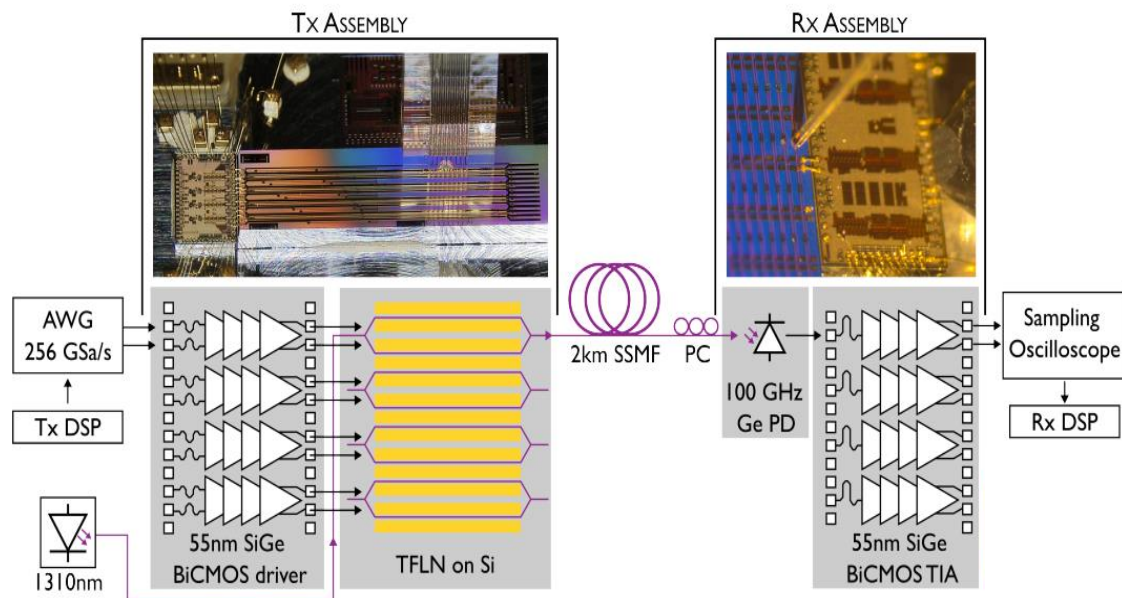


Making a full link based on (heterogeneous) Silicon Photonics

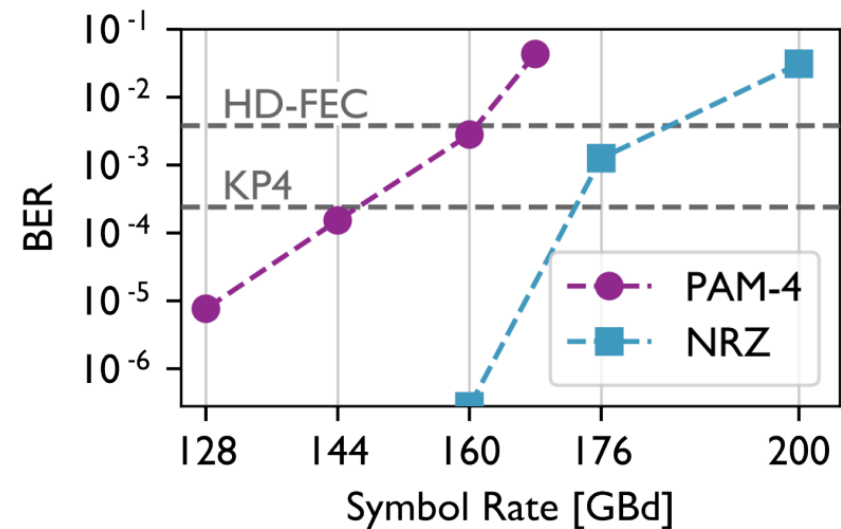
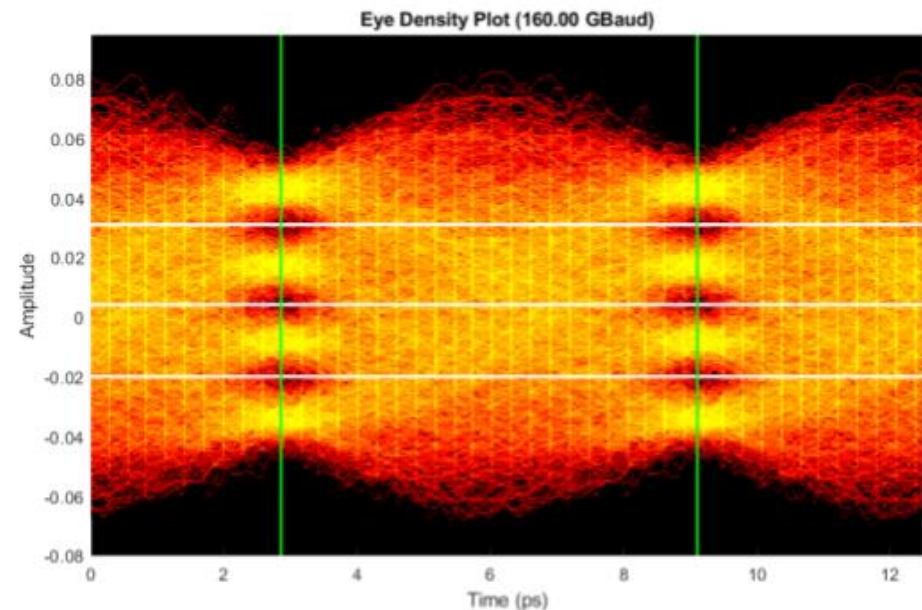
Using an EIC driver, a heterogeneous PIC, a SiPho receiver and a EIC TIA



High Speed link allows for 320 Gbit/s link



The efficiency of the link: 4 pJ/bit

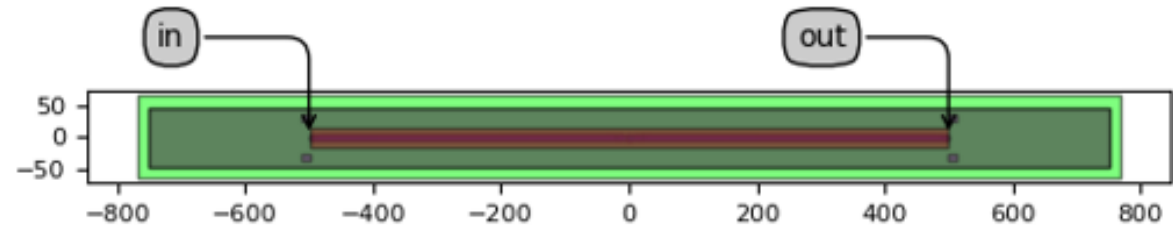


WP2 : PDK tool and guidelines

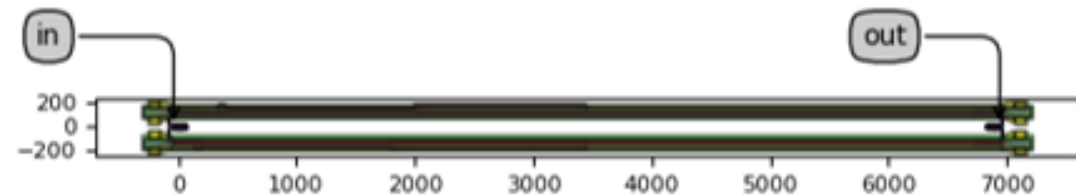
Attached is a pdk section with user guidelines on the different parameters of both Lithium niobate coupons stand alone and Mach Zehnder Modulators. Some of the information here references terms from the imec PDK.

Separately attached is a copy of the PDK used for the imec run on which we are printing. This is slightly simplified from the full ISIPP200N platform of imec and should be considered Proprietary Information but contains all other components of the platform with their rules and guidelines.

LN_Coupon_1550



MZM



WP2: IMEC ISIPP200N PDK available

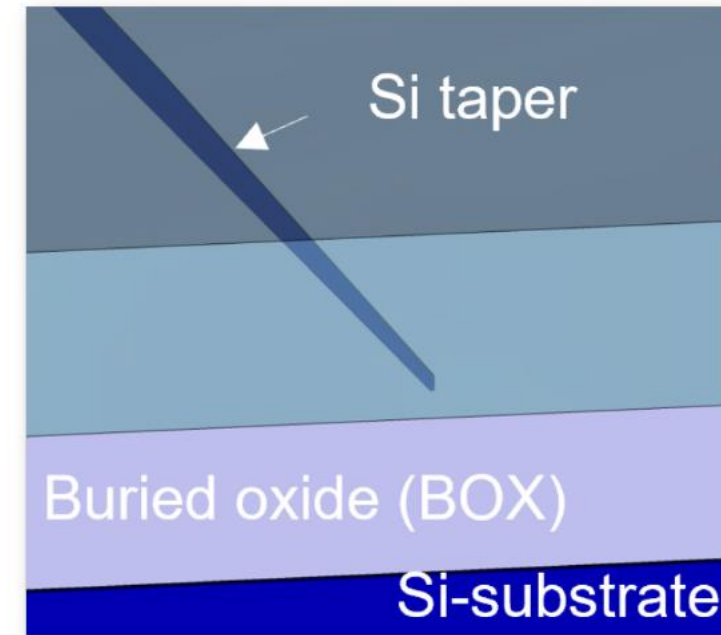
Edge Coupler <3 dB:

Fiber – chip coupling @ 1550 nm

1x2 and 2x2 MMI splitters in Silicon:

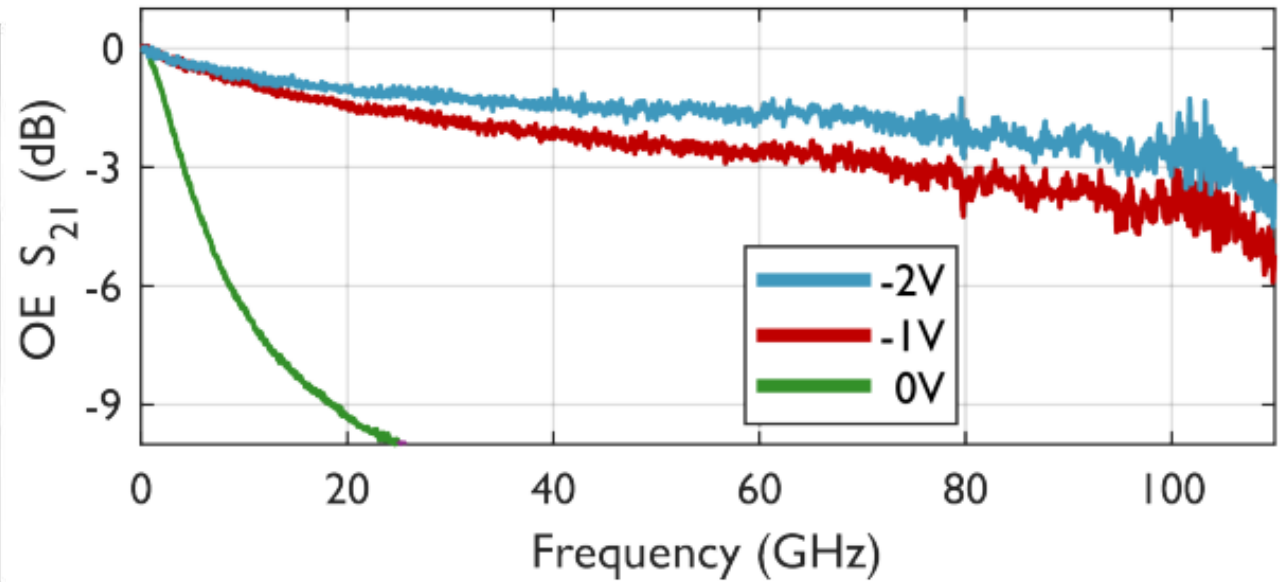
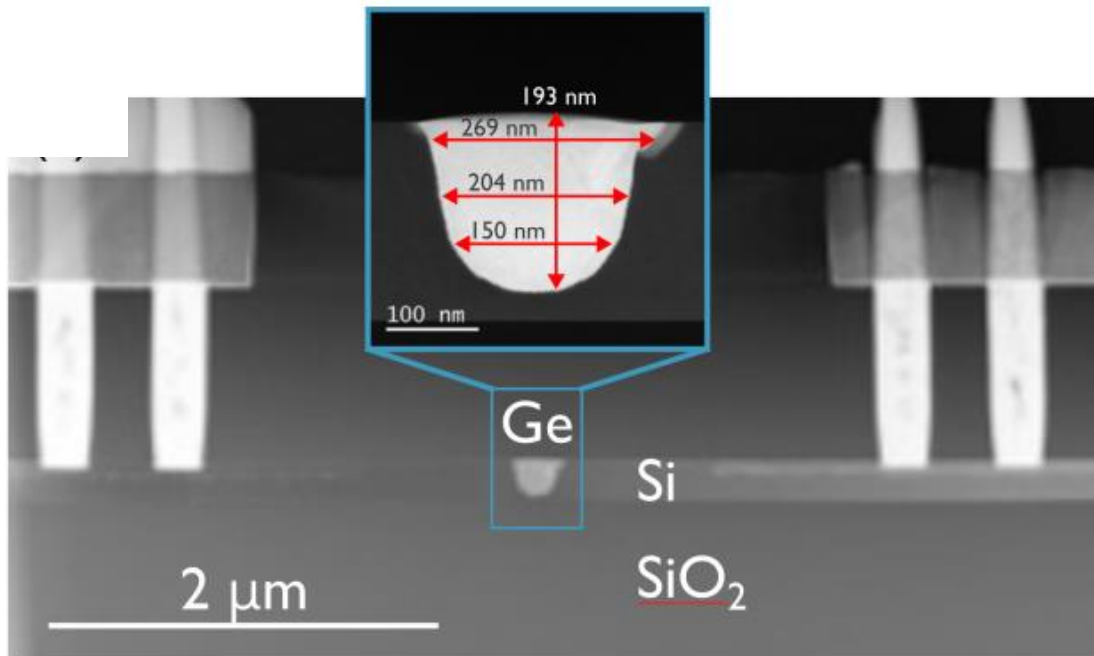
Very balanced

Minimal insertion loss

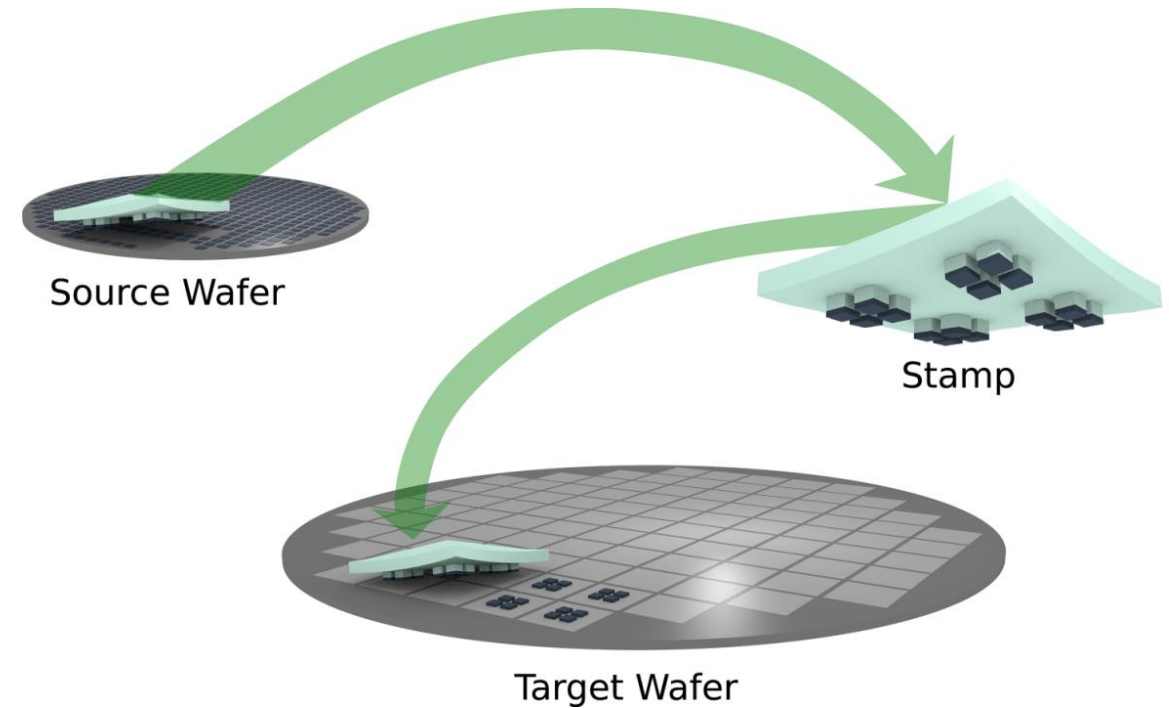
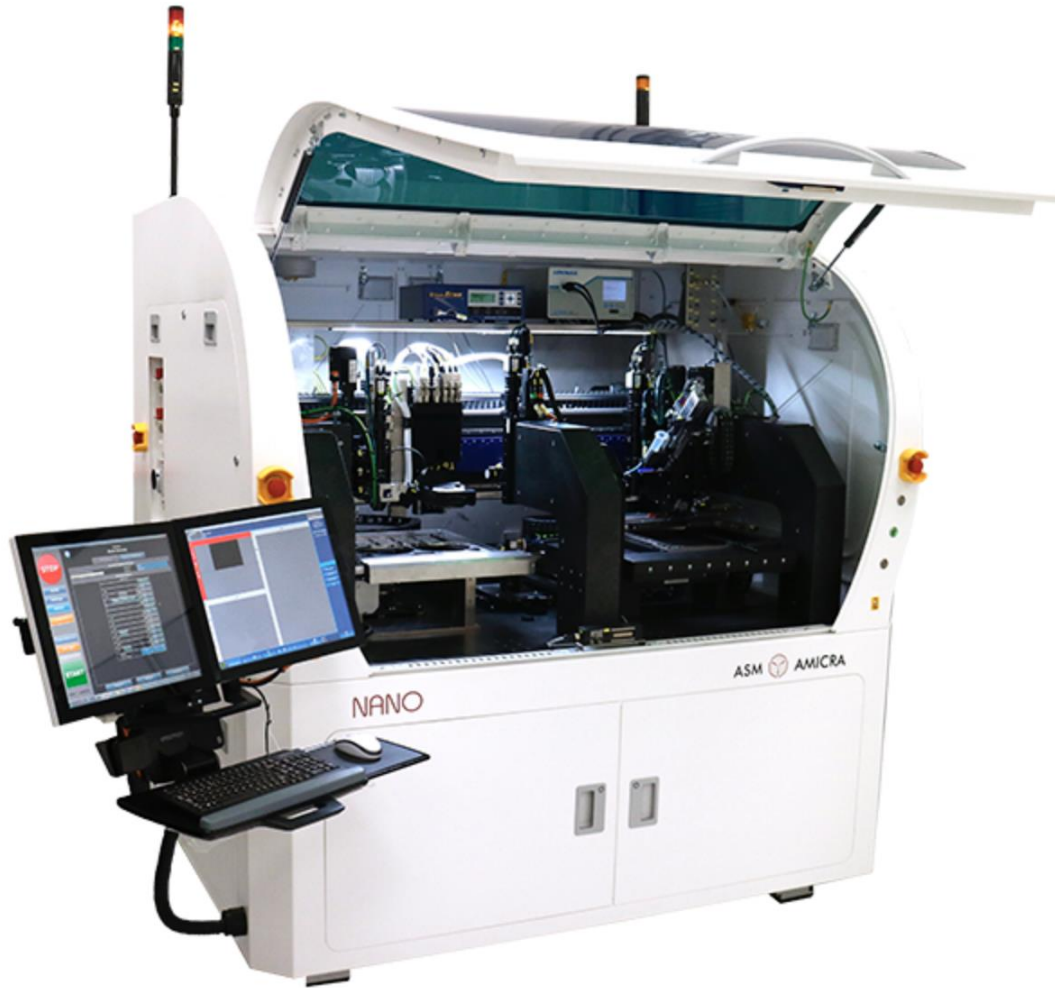


Germanium Photodetectors on a Silicon Photonic platform

Bandwidth >100 GHz



Micro-transfer printing

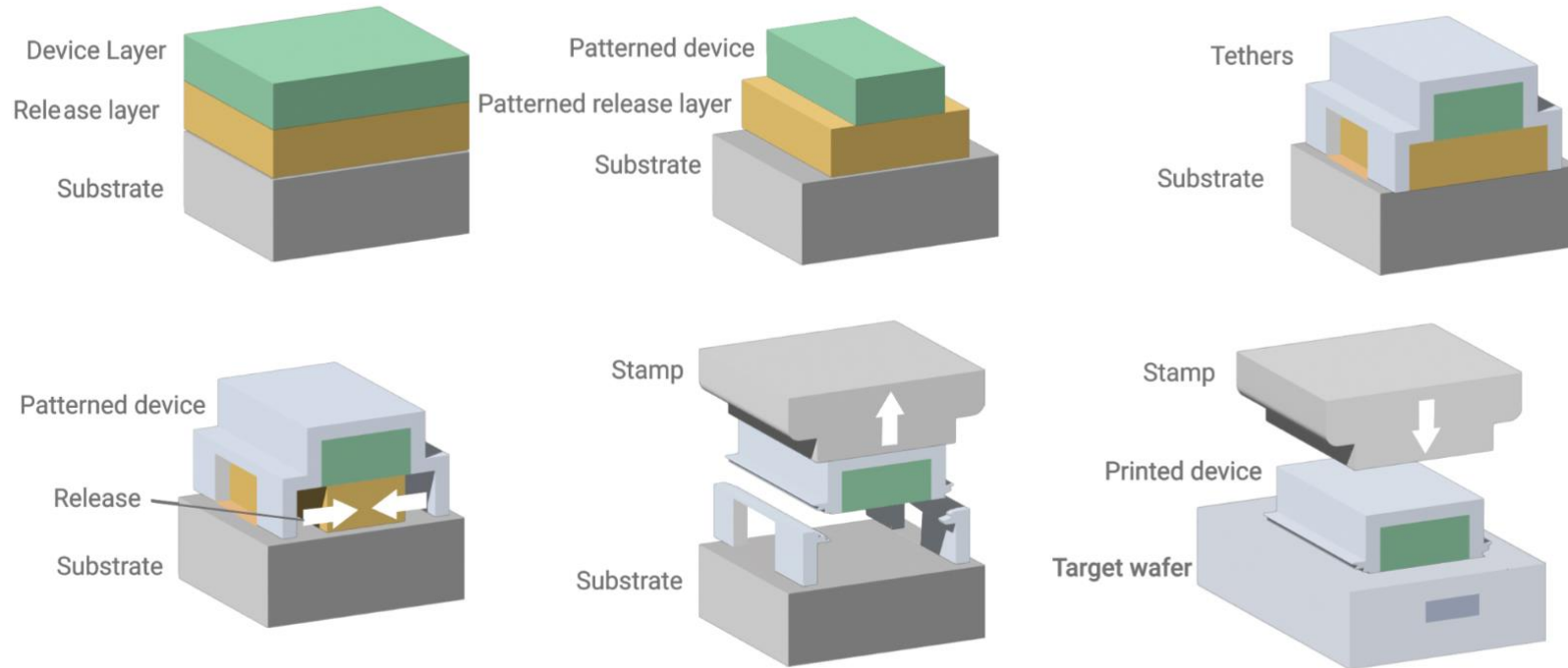


What is transfer printing?



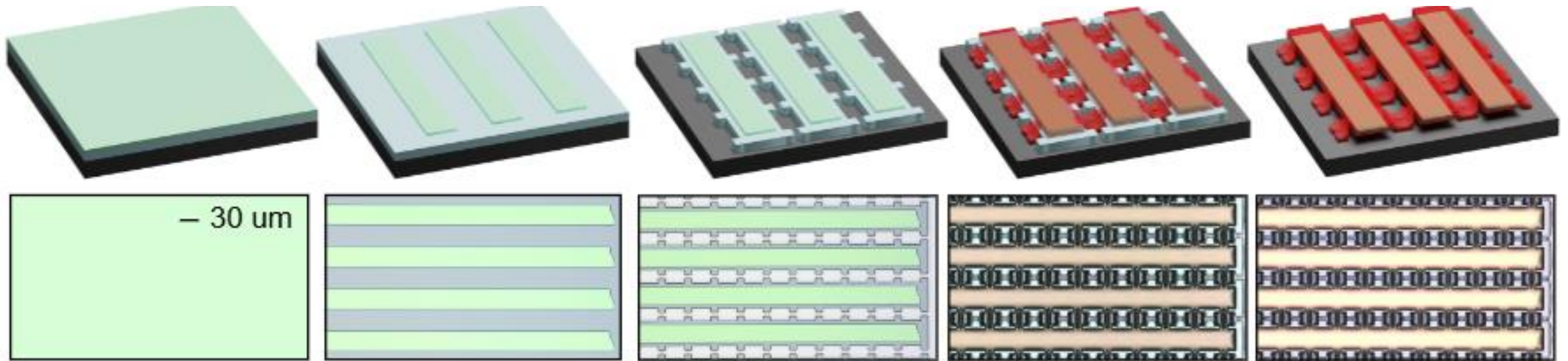
Micro-transfer printing basics

Device processing, release, pick-up & print

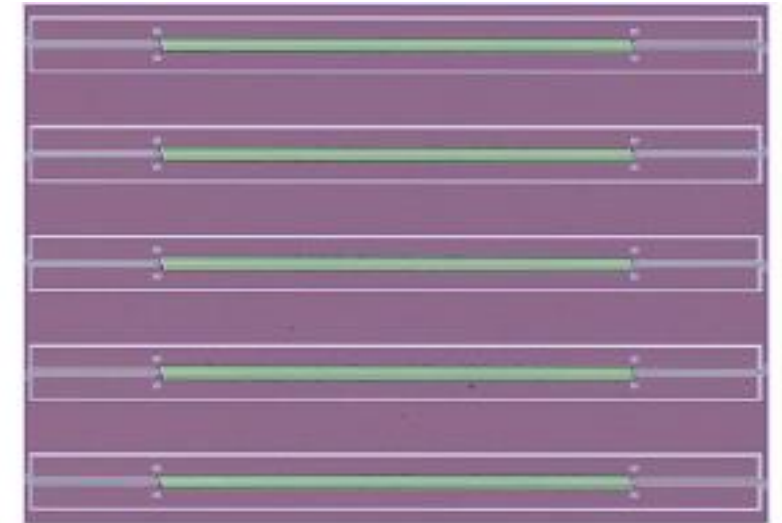
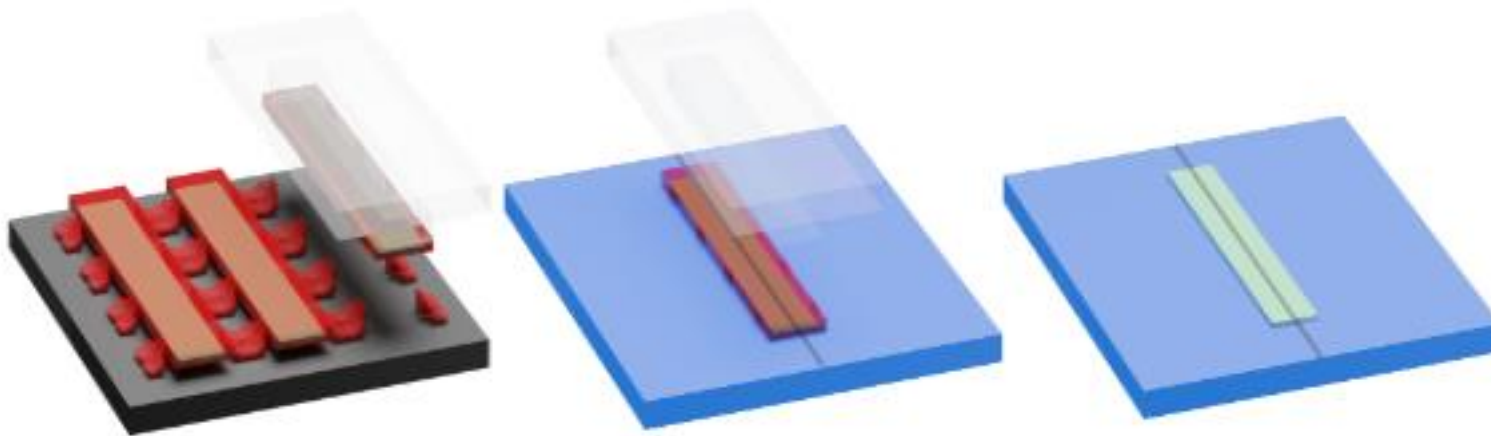
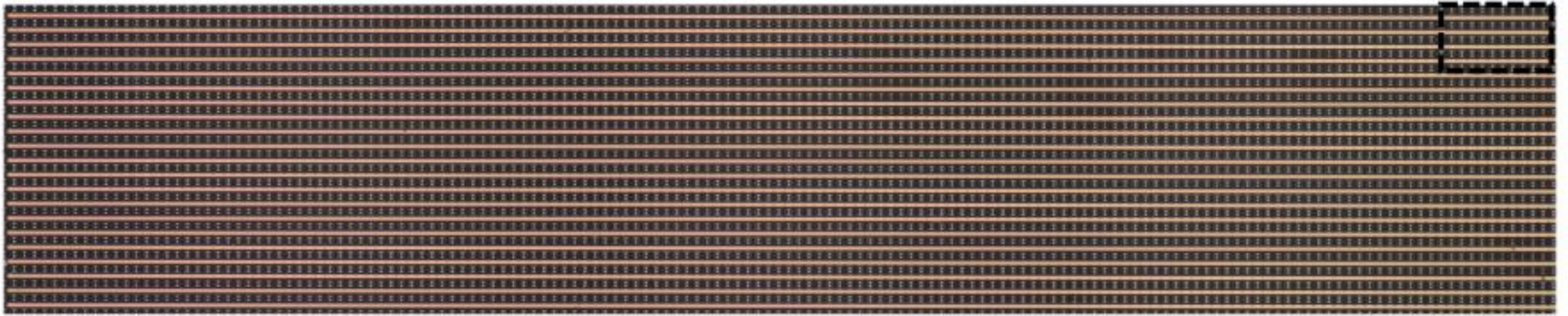


Any device or material that can be released from its substrate can be micro-transfer printed

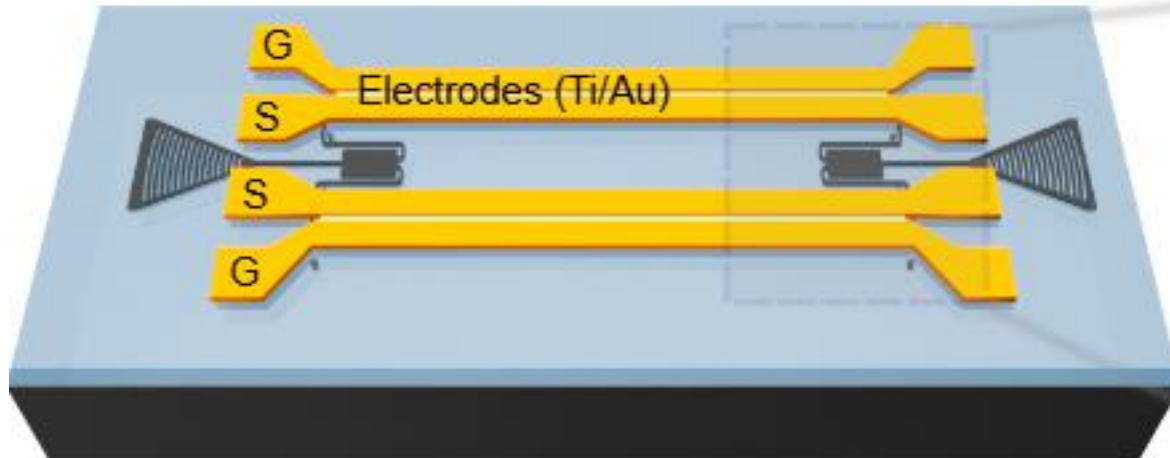
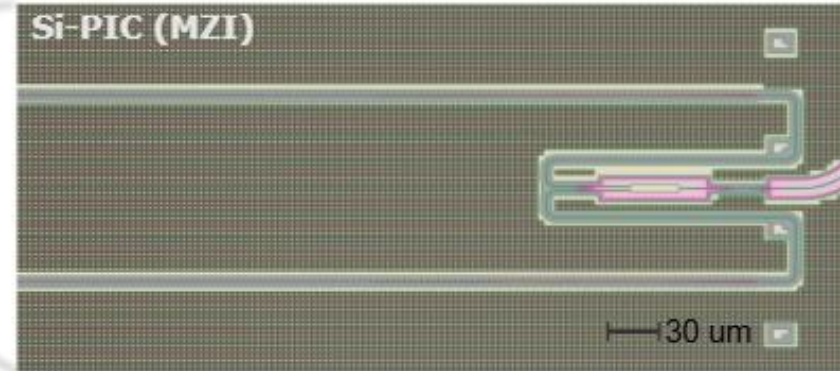
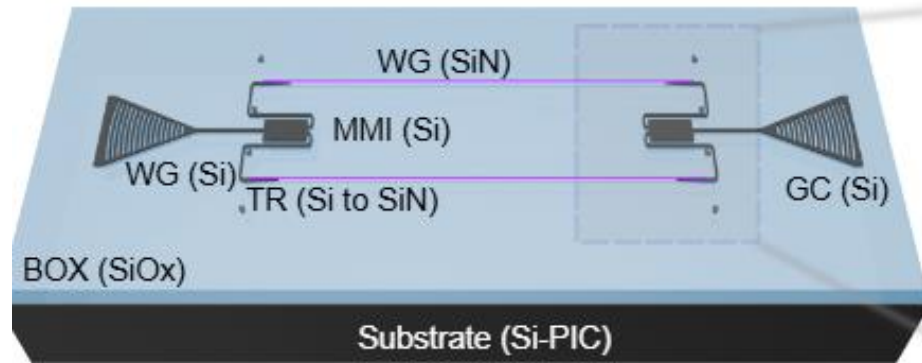
Micro-transfer printing: Technique to transfer(patterned) epi layers



Micro-transfer printing: Technique to transfer(patterned) epi layers

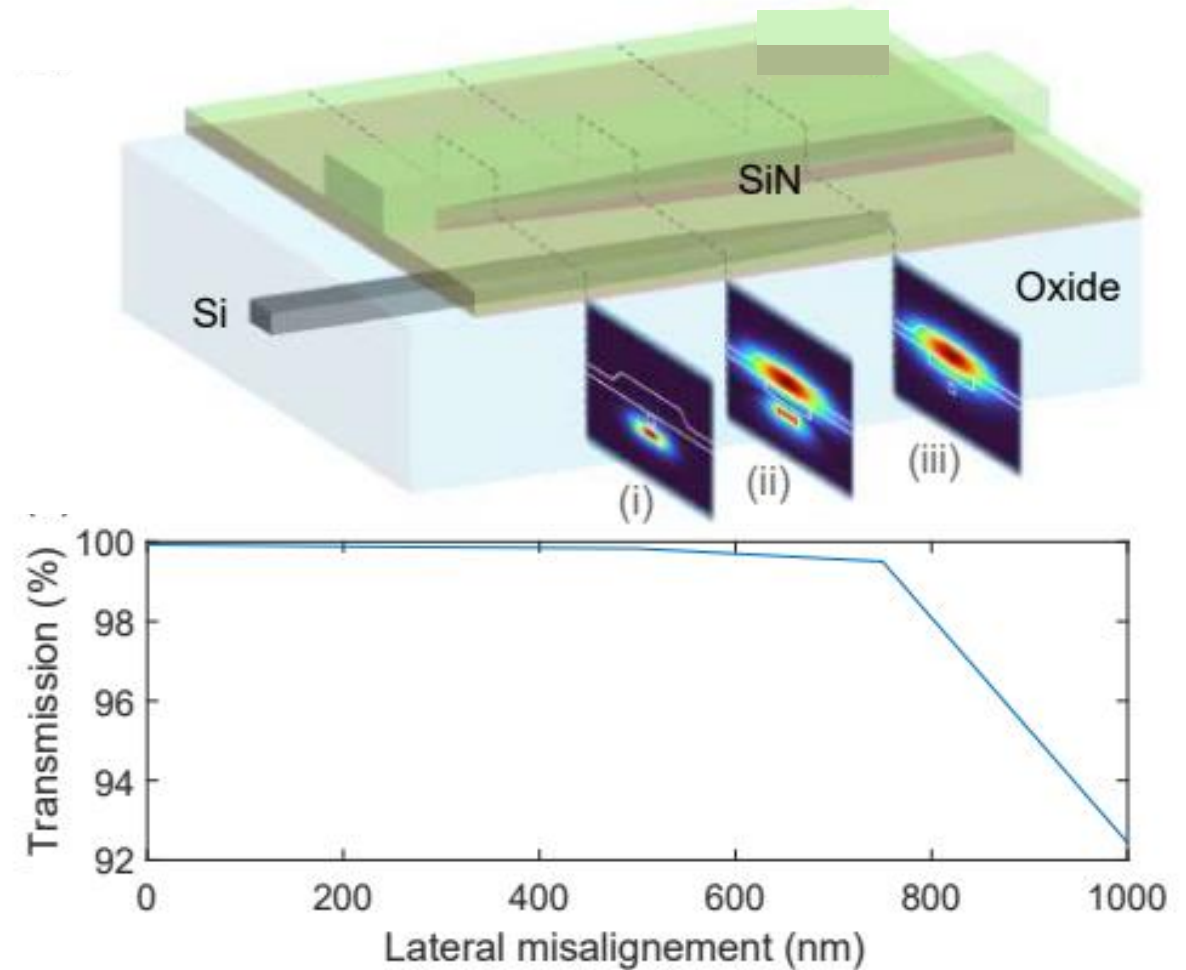
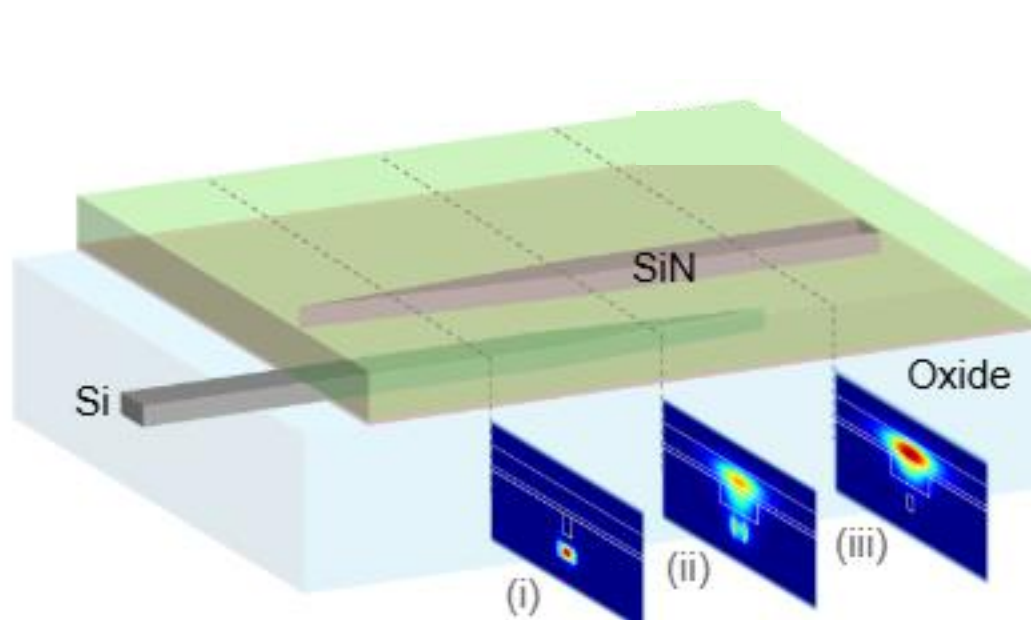


A 7mm long hybrid high-speed modulator on a silicon photonic platform

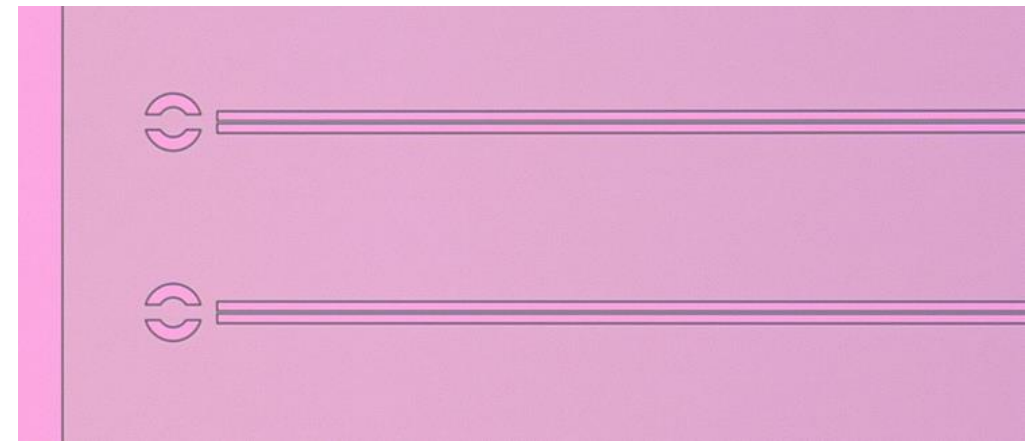
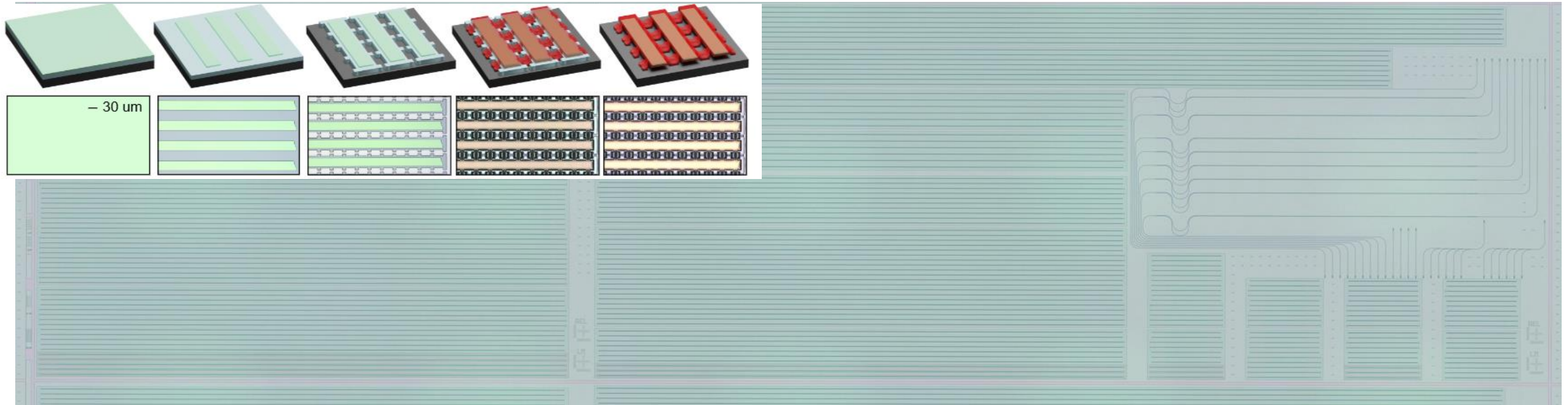


Hybrid modulators are limited in efficiency as the mode is not very well confined

The quest for high confinement waveguides

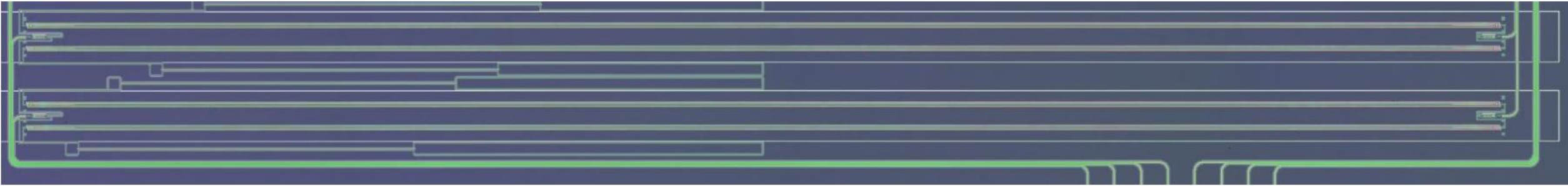


Higher confinement by using pre-patterned LN waveguides

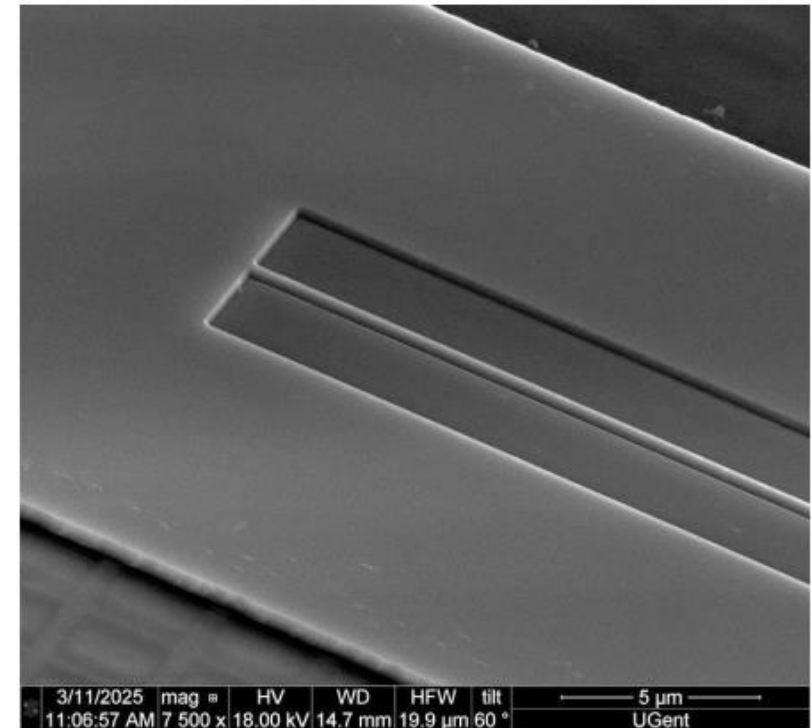
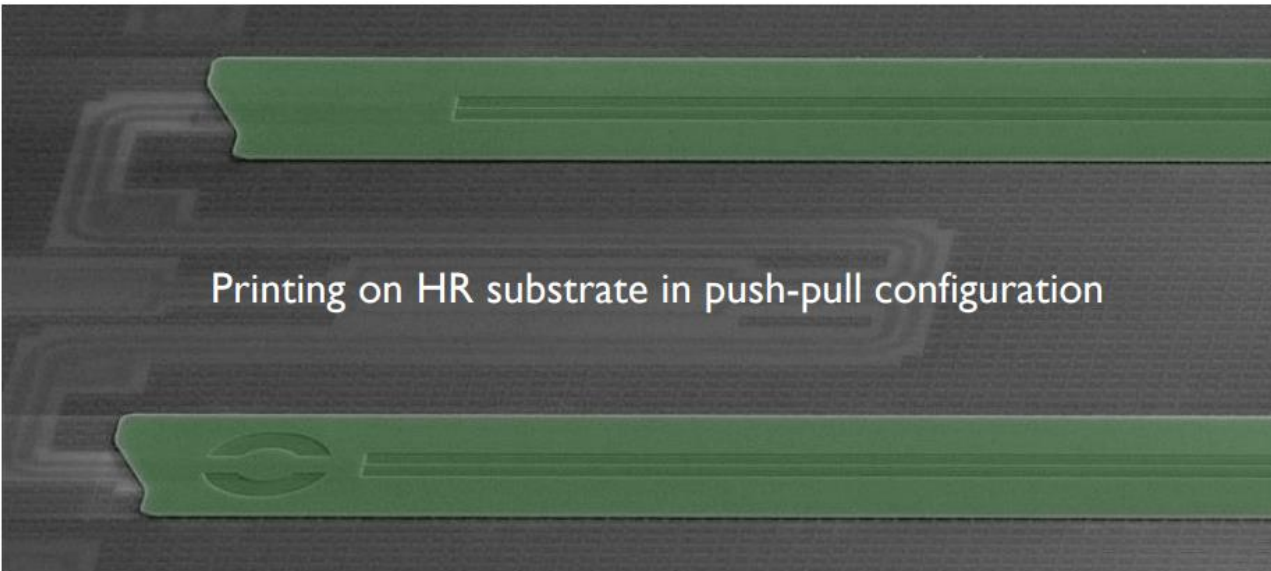


Printing of pre-patterned coupons

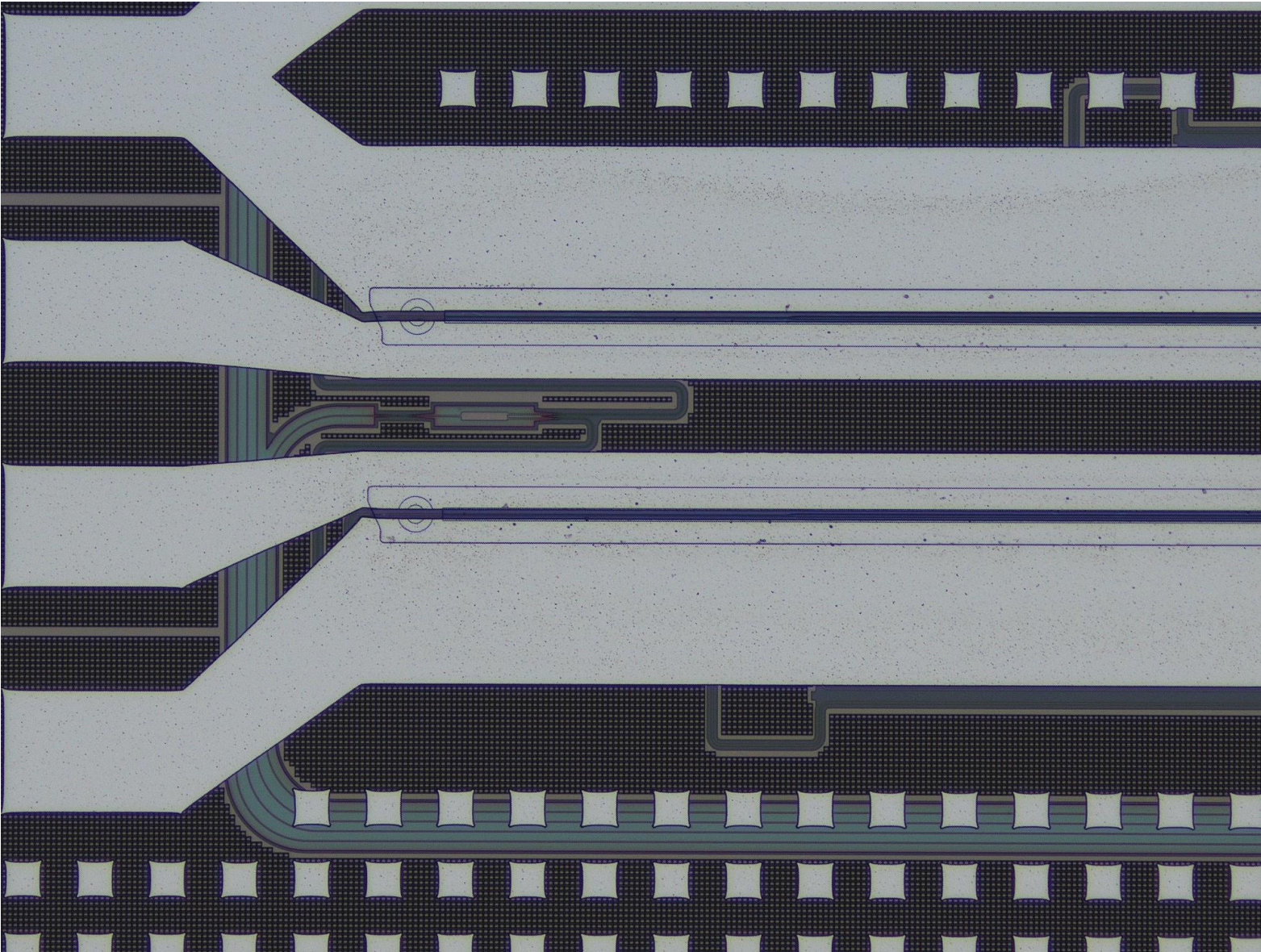
7 mm long patterned coupons have been printed on a silicon photonic wafer



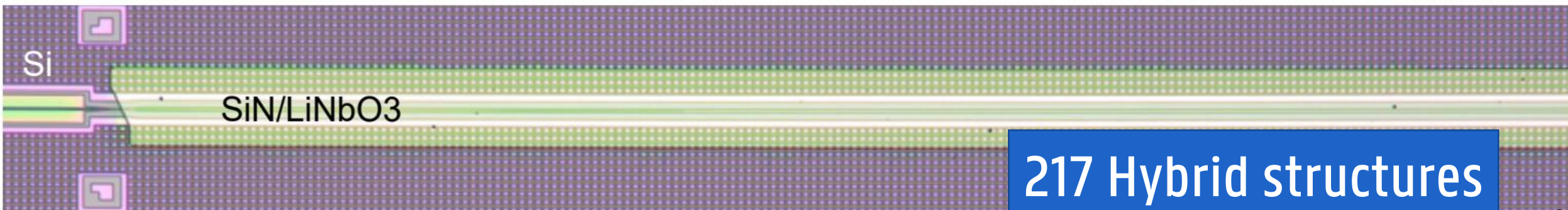
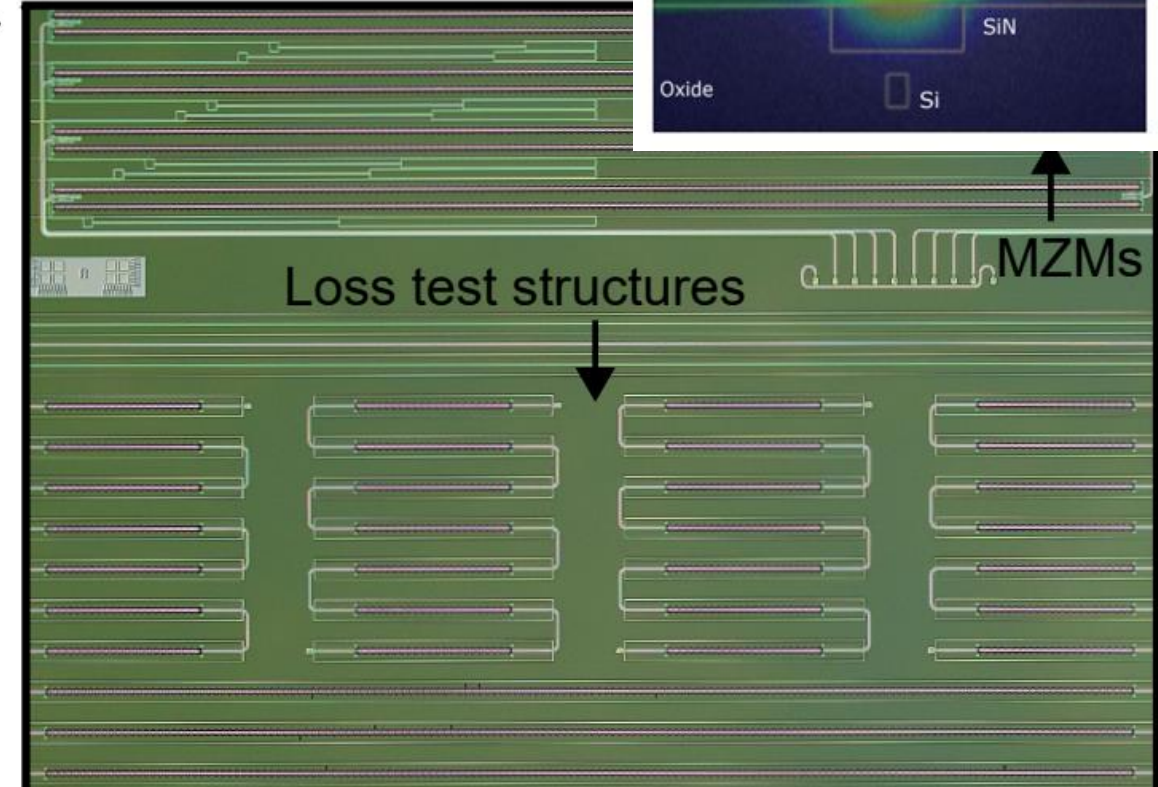
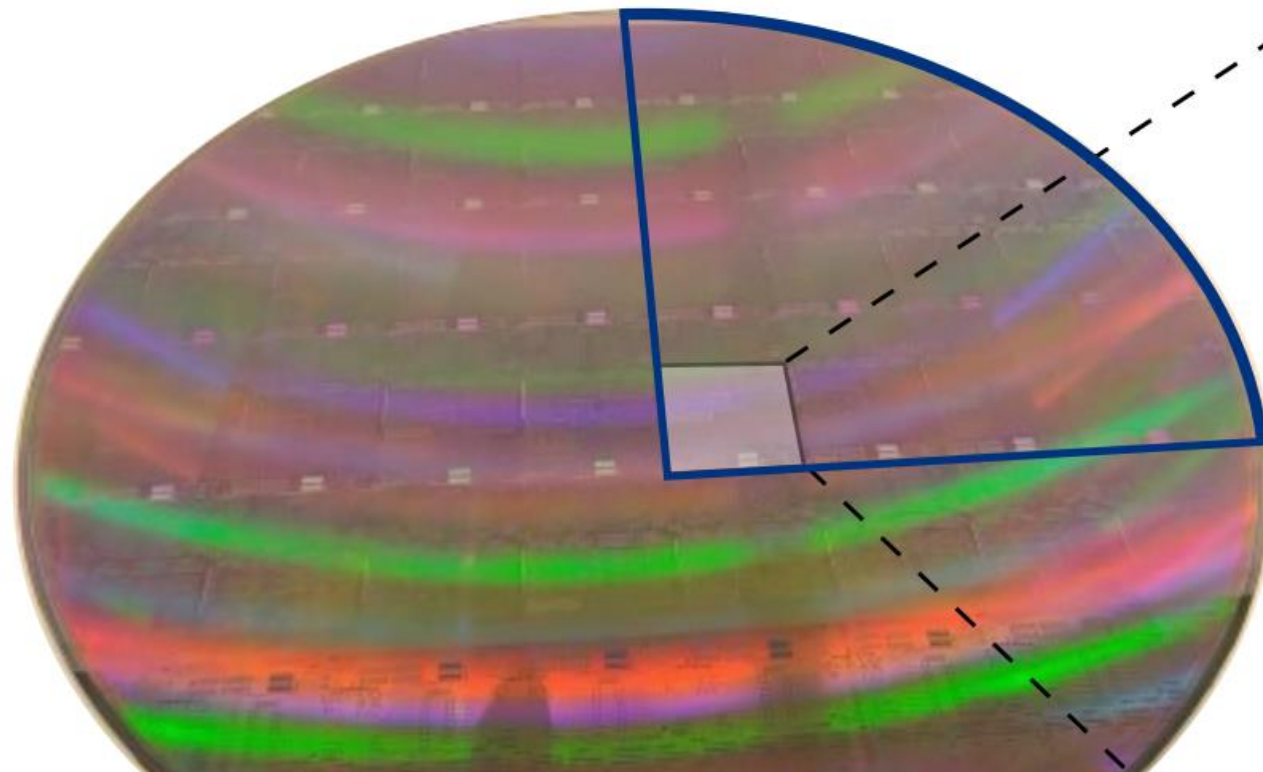
Printing on HR substrate in push-pull configuration



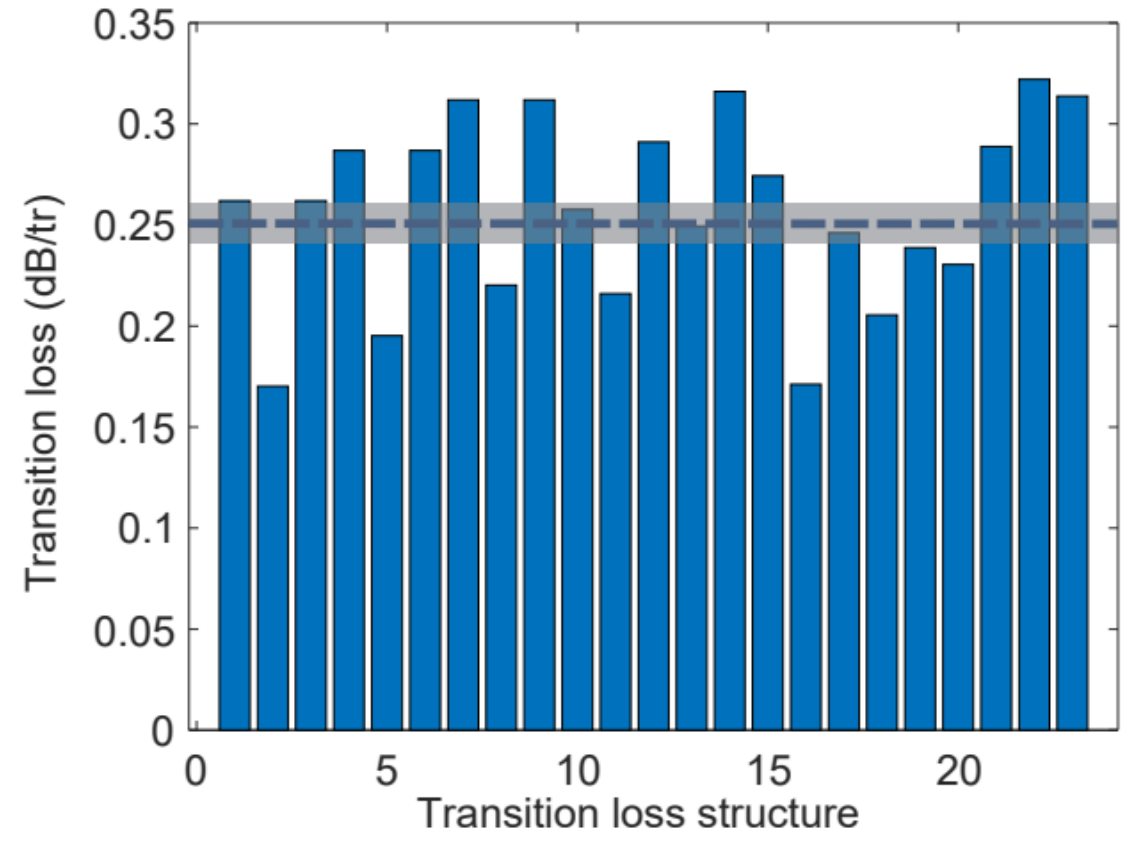
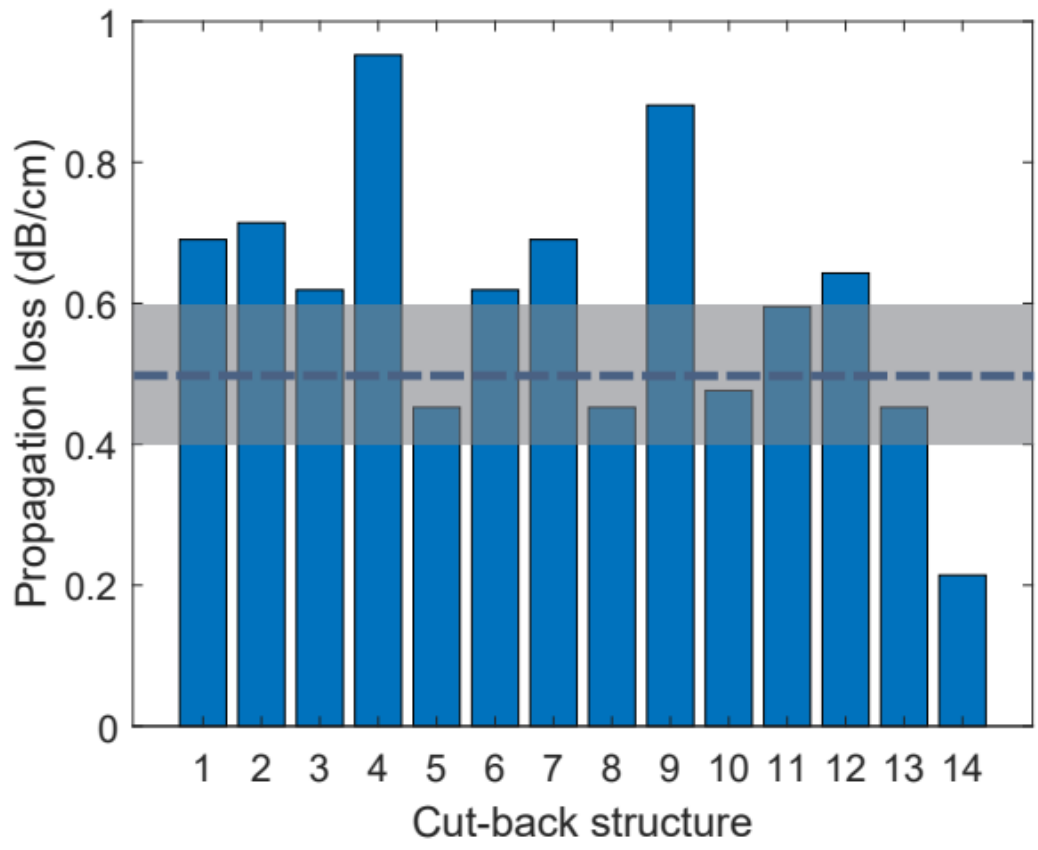
Fabrication and printing of 1 mm 1.2 mm



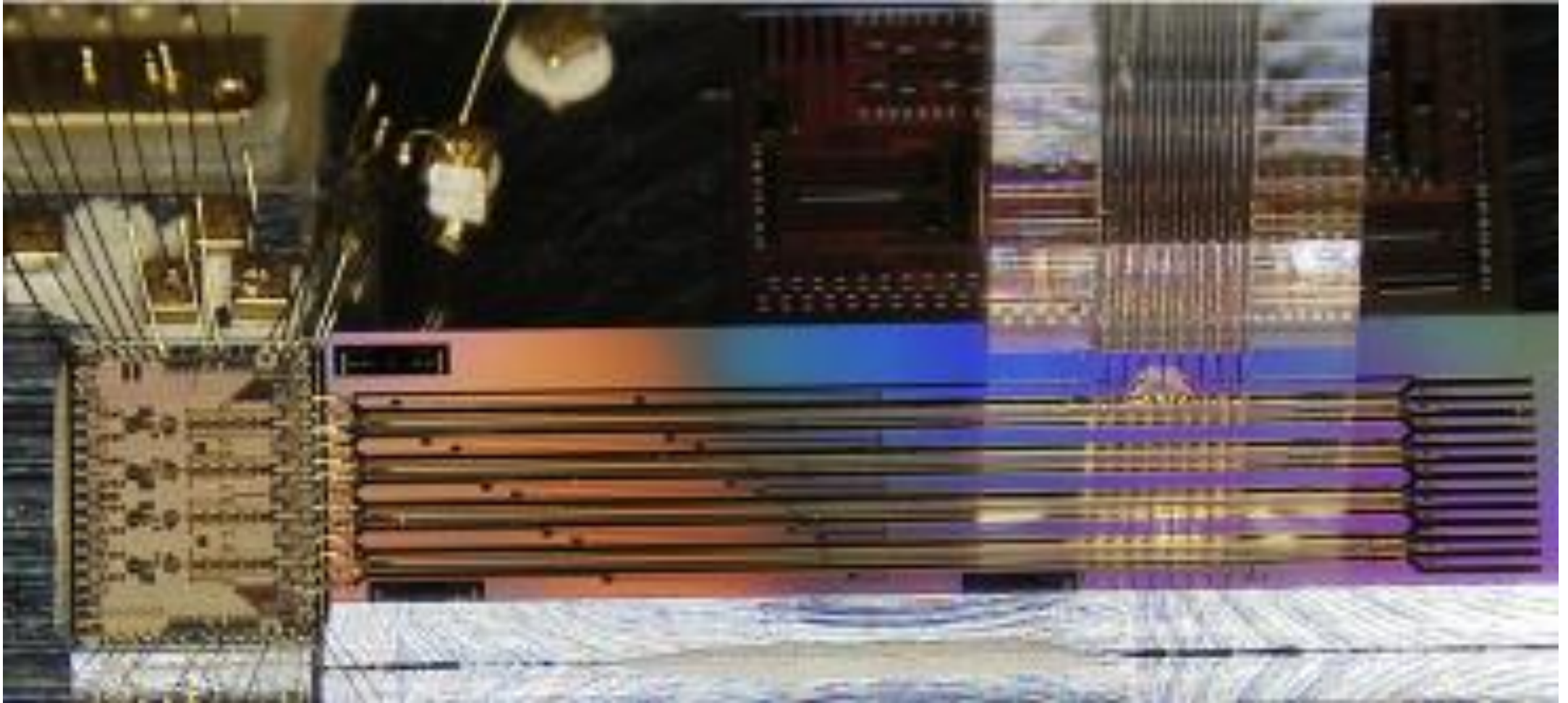
Fabrication of a wafer with test structures



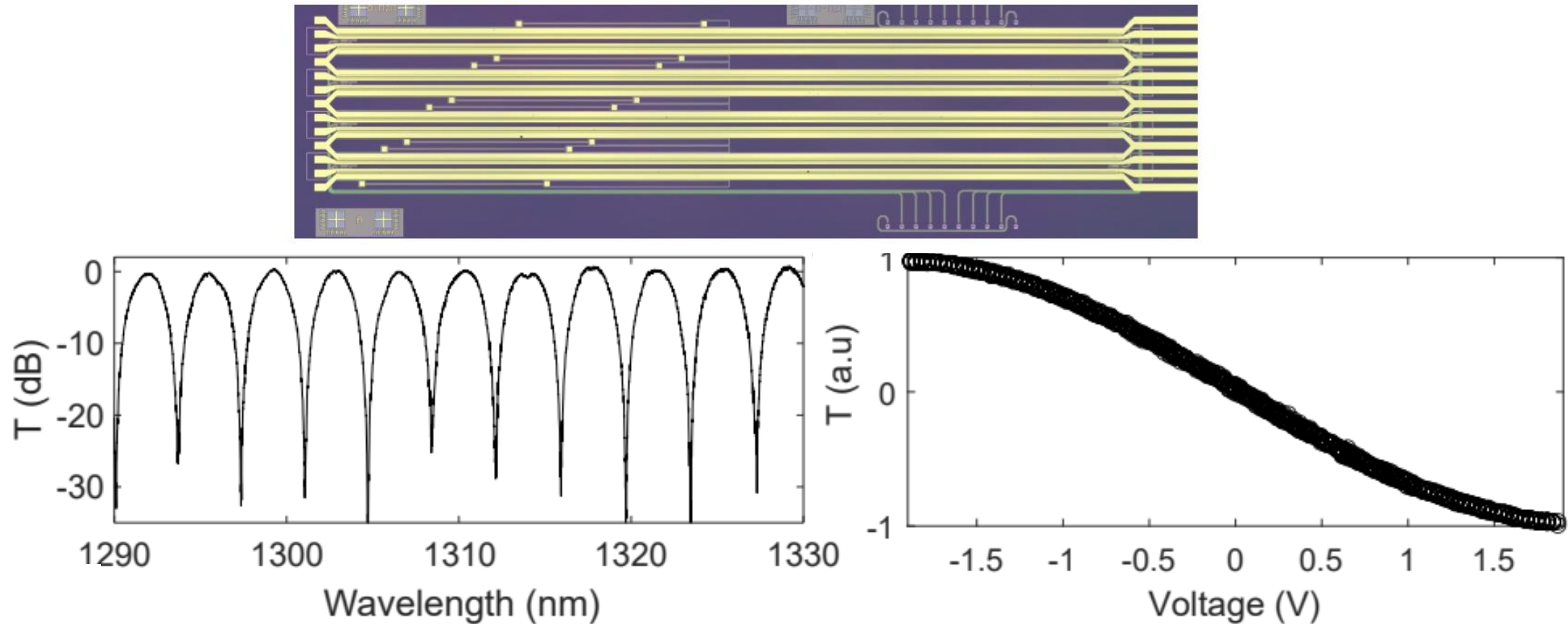
Consistently low insertion loss and propagation loss in the hybrid sections



WP3: High-Speed Modulator

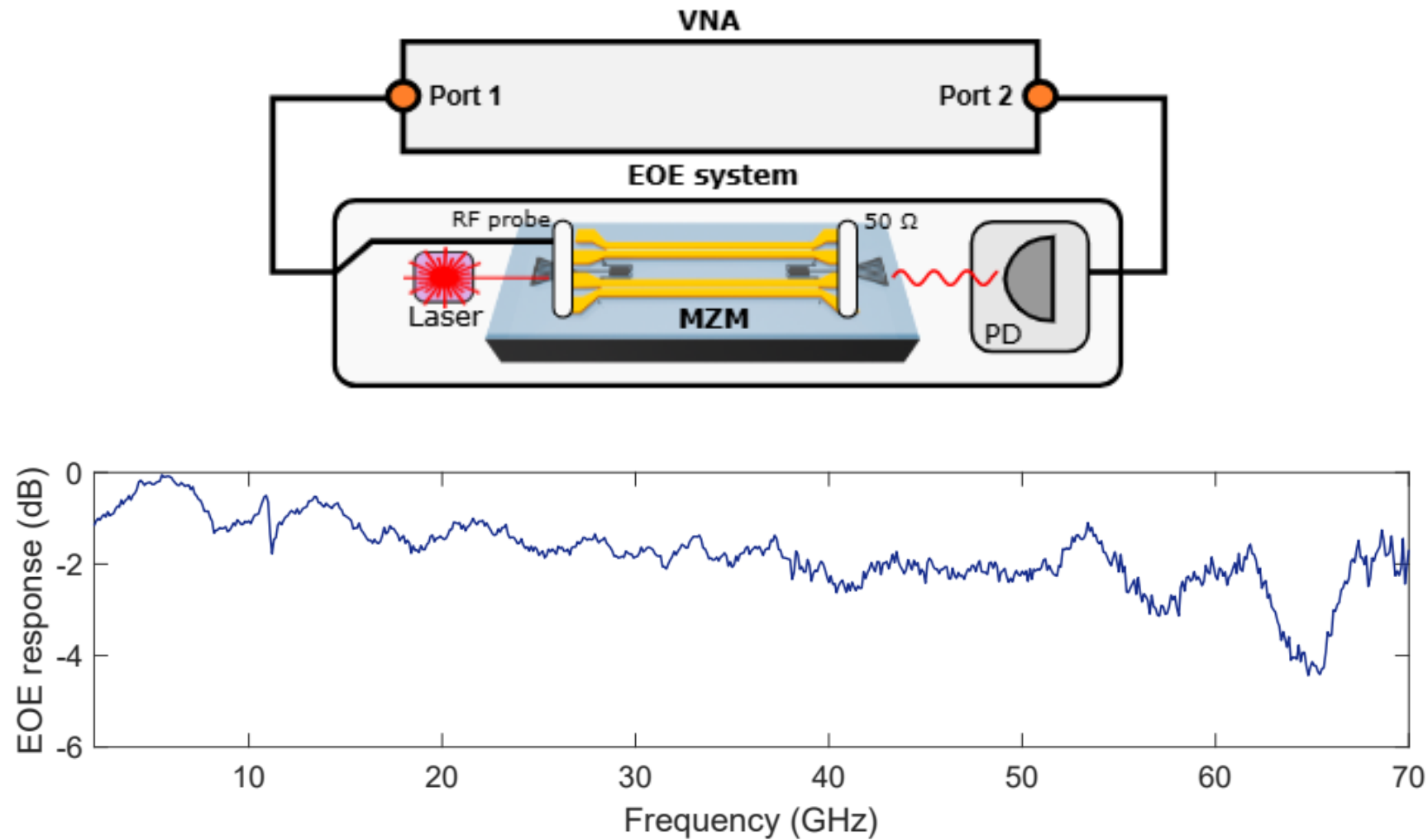


Characteristics of the hybrid LN-on-Si modulator

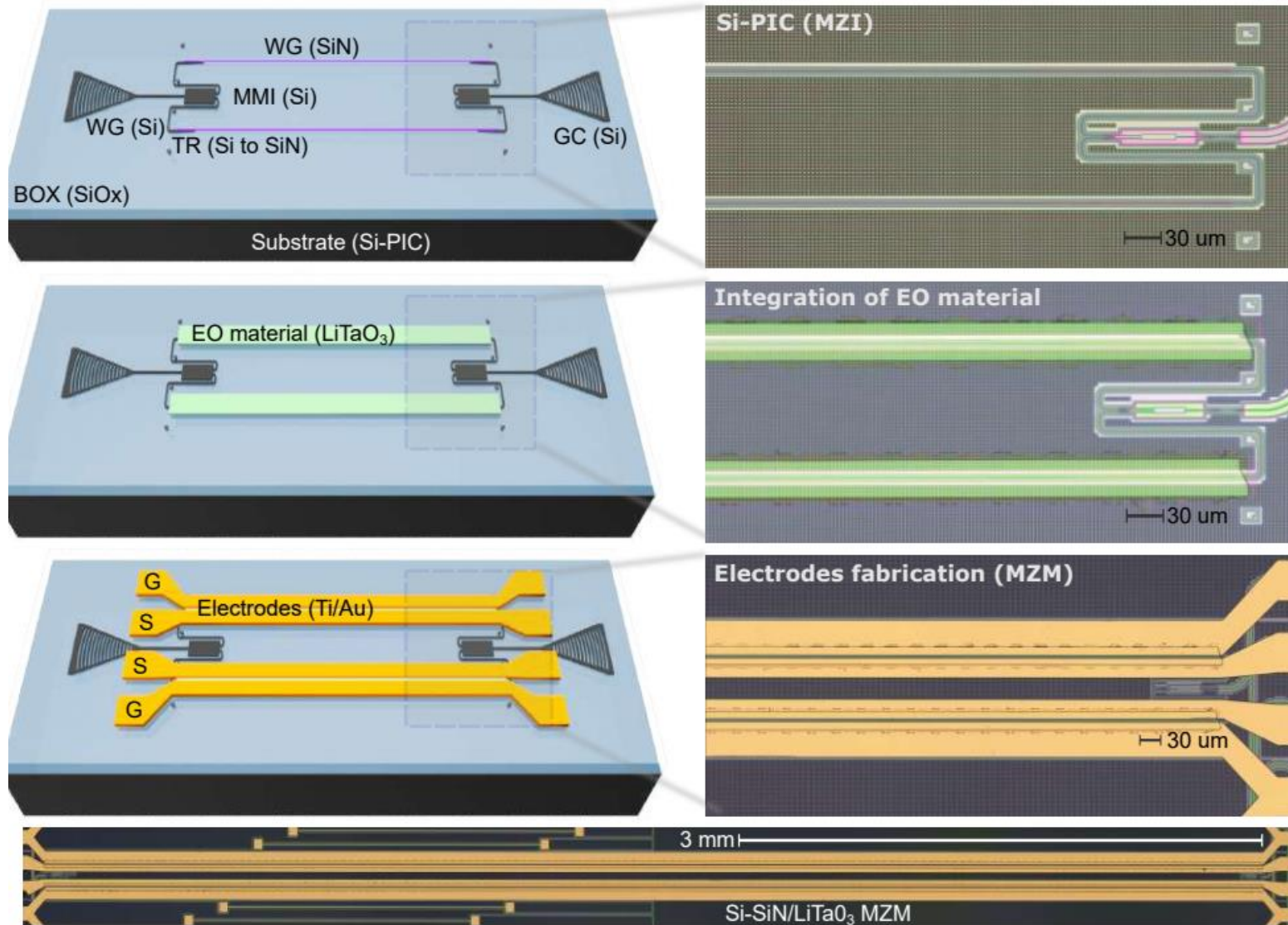


Transition loss from Si to LN/SiN modulator: 0.3 dB
Loss of 7 mm long phase section: 0.5 dB
Total insertion loss of single phase modulator 1.1 dB
 $V_{\pi L} = 2.5 \text{ Vcm}$

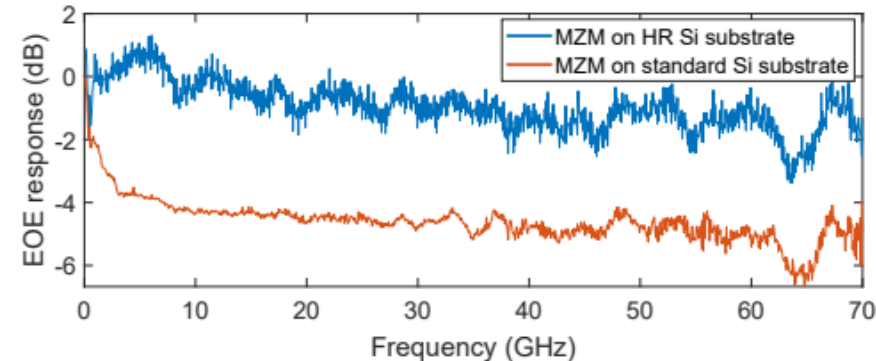
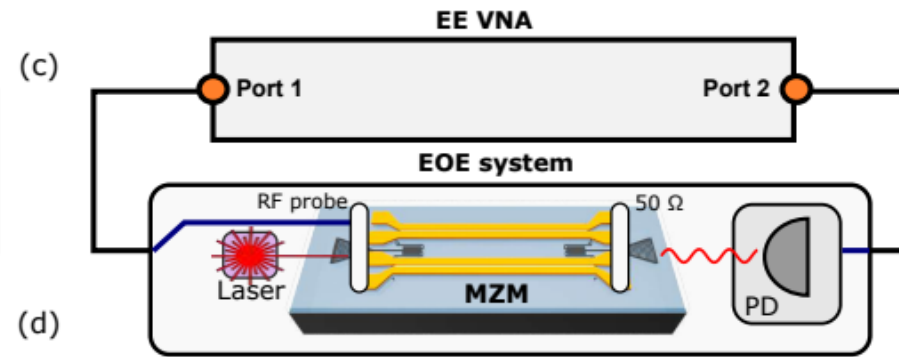
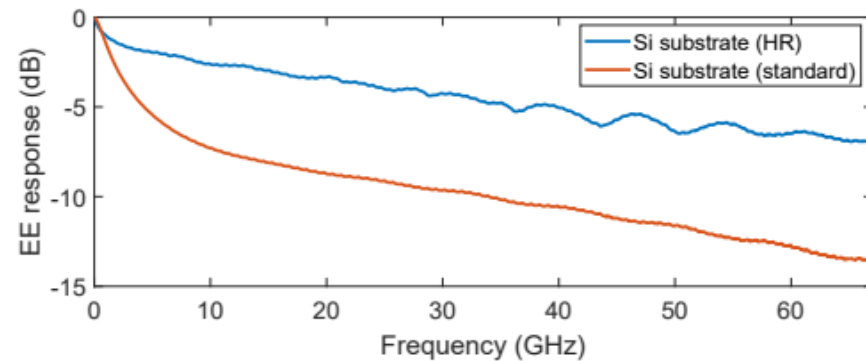
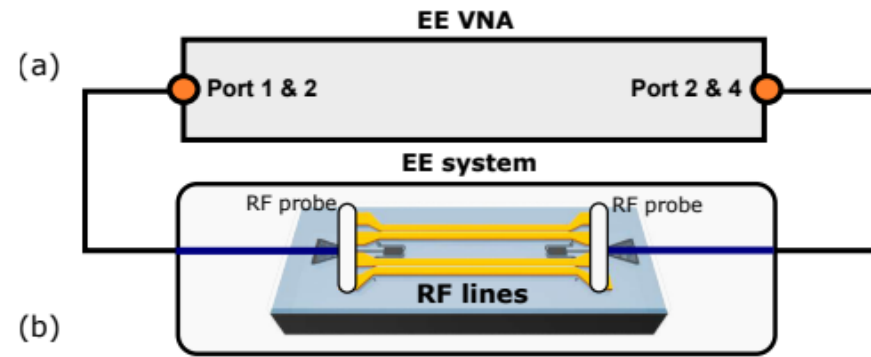
The Hybrid modulator allows for high speed operation



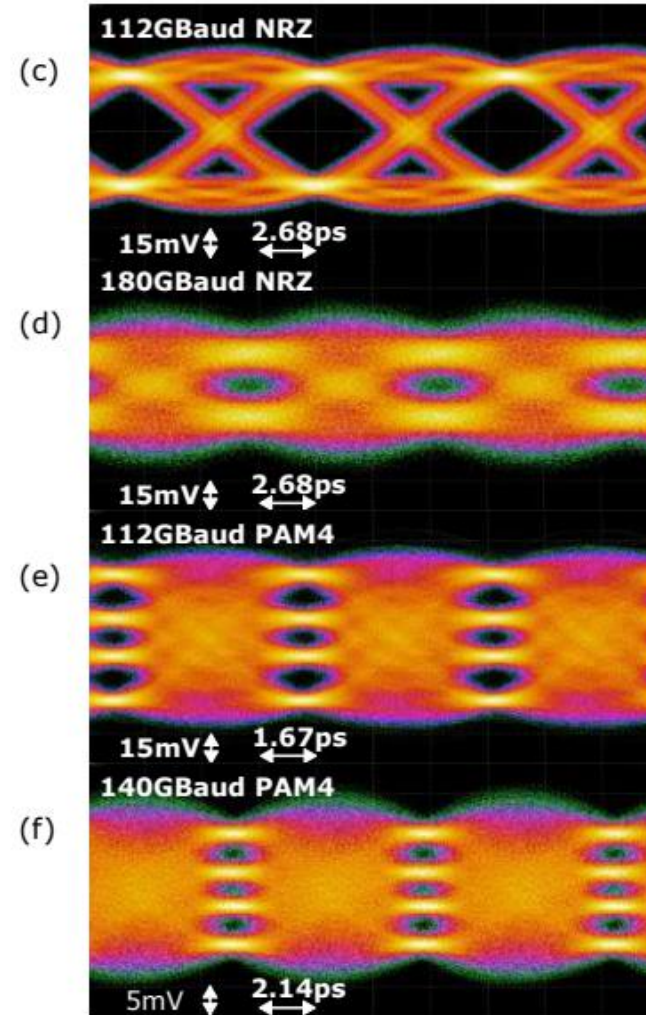
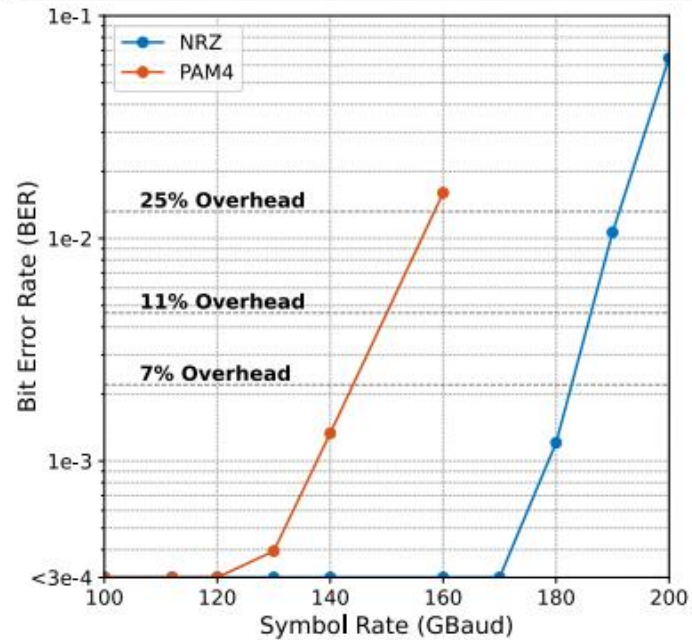
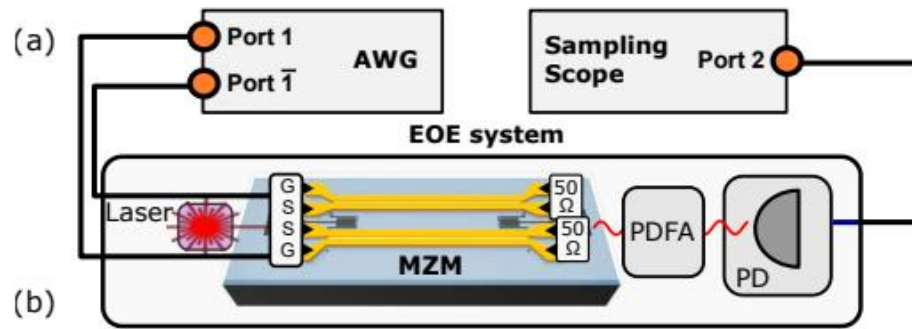
Similar fabrication process as LN to transfer LT



Electric and Opto-electric measurements of the devices



Generation of Eye-Diagrams



WP4: Passive performance

- PDK components perform according to specs

Transfer printed devices passive performance

- Alignment 3sigma better than 500 nm
- Insertion loss better than 2dB
- Extinction ratio higher than 15 dB

WP5: Exploitation and dissemination

- 300 mm European fab
- X-fab added LN to their progress track through Photonixfab
- Several American customers looking for demo wafers for Data- and Telecom

WP5: Exploitation and dissemination

- Post-Deadline Presentation at CLEO 2025

Lithium tantalate high-speed modulators on a silicon photonics platform

Tom Vanackere,^{1, 2, *, †} Margot Niels,^{1, 2, *, †} Ewoud Visser,^{1, 2} Tingting Zhai,^{1, 2} Patrick Nenezic,^{1, 2} Jakob Declercq,^{2, 3} Cédric Bruynsteen,^{2, 3} Shengpu Niu,^{2, 3} Arno Moerman,^{2, 3} Olivier Caytan,^{2, 3} Nishant Singh,^{2, 3} Sam Lemey,^{2, 3} Xin Yin,^{2, 3} Sofie Janssen,² Peter Verheyen,² Neha Singh,² Dieter Bode,² Martin Davi,² Filippo Ferraro,² Philippe Absil,² Sathishkumar Balakrishnan,² Joris Van Campenhout,² Günther Roelkens,^{1, 2} Maximilien Billet^{1, 2, *} and Bart Kuyken,^{1, 2, *}

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WP5: Exploitation and dissemination

nature
photonics

- Post-Deadline Presentation at CLEO 2025
- Paper Accepted at Nature Photonics

A high-speed heterogeneous lithium tantalate silicon photonics platform

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WP5: Exploitation and dissemination

- Post-Deadline Presentation at CLEO 2025
- Paper Accepted at Nature Photonics
- Upgraded Presentation at ECOC 2025



Tu.01.03.4

320 Gb/s Unamplified Transmission using 100 GHz Ge PD and TFLN MZM on a Foundry-Compatible SiPh Platform Co-Packaged with Traveling-Wave Drivers and TIAs

Jakob Declercq⁽¹⁾, Shengpu Niu⁽¹⁾, Margot Niels⁽²⁾, Amir Shahin^(2,3), Joris Van Kerrebrouck⁽¹⁾, Maximilien Billet⁽²⁾, Mathias Berciano^(3,†), Joris Lambrecht^(1,†), Bart Moeneclaey⁽¹⁾, Tom Vanackere⁽²⁾, Ewoud Vissers⁽²⁾, Conor Coughlan⁽³⁾, Gunther Roelkens⁽²⁾, Arno Moerman⁽¹⁾, Olivier Caytan⁽¹⁾, Sam Lemey⁽¹⁾, Maumita Chakrabarti⁽³⁾, Hakim Kobbi⁽³⁾, Minkyu Kim⁽³⁾, Didit Yudistra⁽³⁾, Roger Loo^(3,4), Swetanshu Bipul⁽³⁾, Filippo Ferraro⁽³⁾, Yoojin Ban⁽³⁾, Peter De Heyn⁽³⁾, Guy Torfs⁽¹⁾, Johan Bauwelinck⁽¹⁾, Dimitrios Velenis⁽³⁾, Peter Ossieur⁽¹⁾, Philippe Absil⁽³⁾, Bart Kuyken⁽²⁾, Joris Van Campenhout⁽³⁾, Nishant Singh⁽¹⁾, Cedric Bruynsteen⁽¹⁾, Xin Yin⁽¹⁾



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